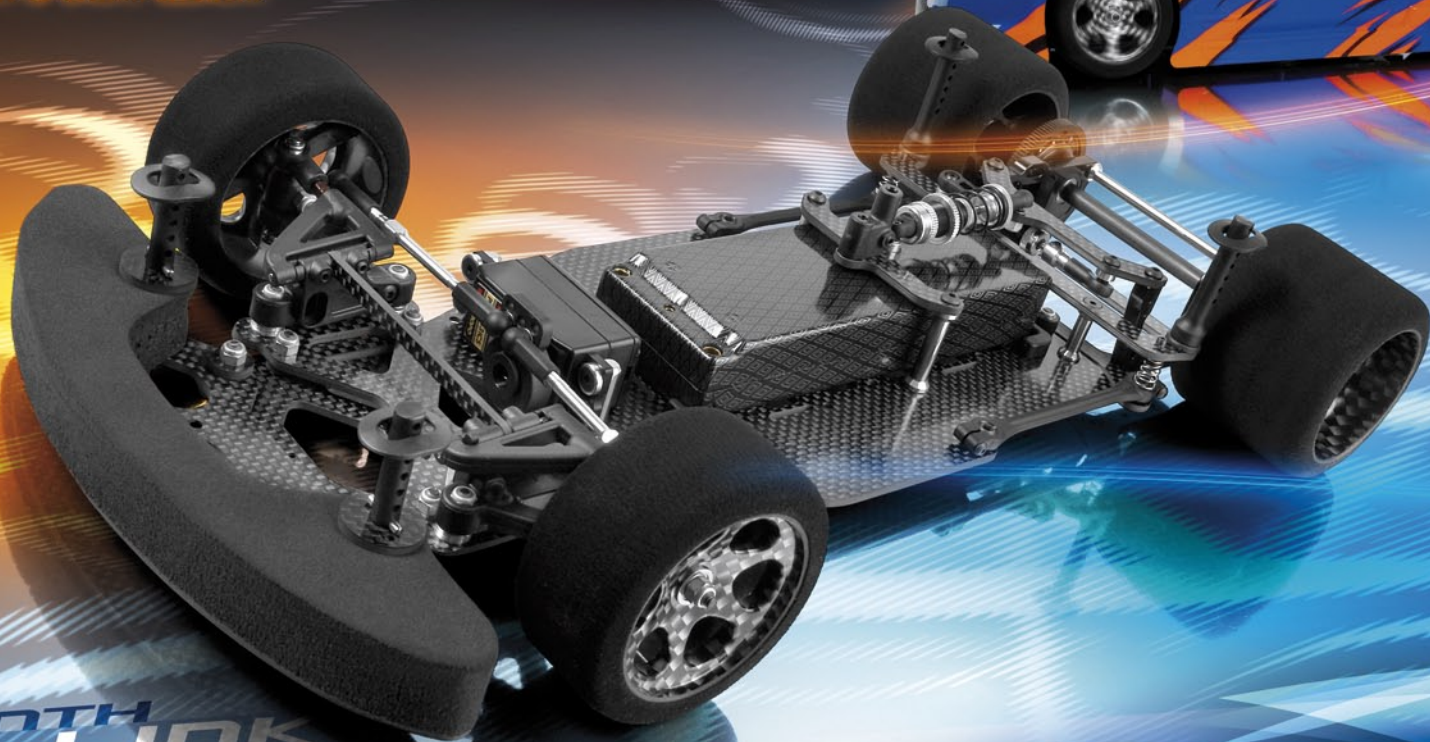


XRAY X10 LINK

1/10 PAN CAR



TENTH
LINK
INSTRUCTION
MANUAL



BEFORE YOU START

The X10 is a high-quality, 1/10-scale car intended for persons aged 16 years and older with previous experience building and operating RC model racing cars. This is not a toy; it is a precision car model. This model racing car is not intended for use by beginners, inexperienced customers, or by children without direct supervision of a responsible, knowledgeable adult. If you do not fulfill these requirements, please return the kit in unused and unassembled form back to the shop where you have purchased it. Before building and operating your X10, YOU MUST read through all of the operating instructions and instruction manual and fully understand them to get the maximum enjoyment and prevent unnecessary damage. Read carefully and fully understand the instructions before beginning assembly. Make sure you review this entire manual and examine all details carefully. If for some reason you decide the X10 is not what you wanted or expected, do not continue any further. Your hobby dealer cannot accept your X10 kit for return or exchange after it has been partially or fully assembled.

Contents of the box may differ from pictures. In line with our policy of continuous product development, the exact specifications of the kit may vary without prior notice.

CUSTOMER SUPPORT

We have made every effort to make these instructions as easy to understand as possible. However, if you have any difficulties, problems, or questions, please do not hesitate to contact the XRAY support team at info@teamxray.com. Also, please visit our Web site at www.teamxray.com to find the latest updates, set-up information, option parts, and many other goodies. We pride ourselves on taking excellent care of our customers.

You can join thousands of XRAY fans and enthusiasts in our online community at: www.teamxray.com

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XRAY USA











RCAmerica, 167 Turtle Creek Boulevard
Suite C
Dallas, Texas 75207, USA

Phone: (800) 519-7221 * (214) 744-2400
Fax: (214) 744-2401
E-mail: xray@rcamerica.com





Failure to follow these instructions will be considered as abuse and/or neglect.

In line with our policy of continuous product development, the exact specifications of the kit may vary. In the unlikely event of any problems with your new kit, you should contact the model shop where you purchased it, quoting the part number. We do reserve all rights to change any specification without prior notice. All rights reserved.




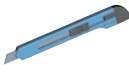




SYMBOLS USED

Part bags used 	Assemble in the specified order 	Assemble left and right sides the same way 	Pay attention here 	Assemble as many times as specified (here twice) 	Apply CA glue 	Apply oil 	Apply grease 	Ensure smooth non-binding movement 	Follow Set-up Book 
---	--	---	---	---	--	---	---	---	---





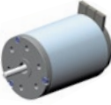


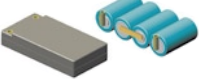
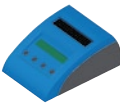





EQUIPMENT INCLUDED TOOLS REQUIRED

XRAY Premium Silicone Oil 350cSt (#359235) 	Diff. Grease (HUDY #106211) 	Allen Wrench 1.5mm (HUDY #111540) 	Allen Wrench 2.0mm (HUDY #112040) 	Allen Wrench 2.5mm (HUDY #112540) 	Socket Driver 5.5mm (HUDY #170055) 
---	--	--	---	--	---

TOOLS REQUIRED

Pliers (HUDY #189020) 	Scissors (HUDY #188990) 	Side Cutters (HUDY #189010) 	Hobby Knife 	File 	Turnbuckle 3mm (HUDY #181030) 	Turnbuckle 4mm (HUDY #181040) 	Reamer (HUDY #107600) 
--	--	--	--	---	--	--	--

EQUIPMENT REQUIRED

Transmitter 	Receiver 	Steering Servo 	Speed Controller 	Electric Motor 	Pinion Gear and Setscrew 	Bodyshell 
LiPo Battery or NiMH Battery Pack 	Battery Charger 	Front & Rear Tires 	Tire Truer (HUDY #102003) 	Bearing Oil (HUDY #106230) 	Fibre Tape (HUDY #107870) 	Lexan Paint 

GRAPHITE PARTS PREPARATION

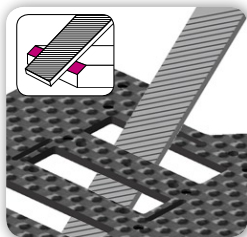
PREPARE ALL GRAPHITE PARTS

To protect and seal edges of graphite parts, sand edges smooth and then apply CA glue.

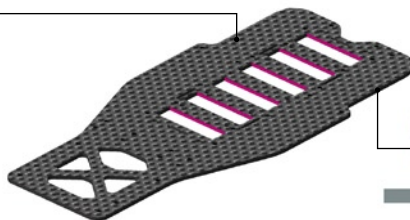


Fine sandpaper

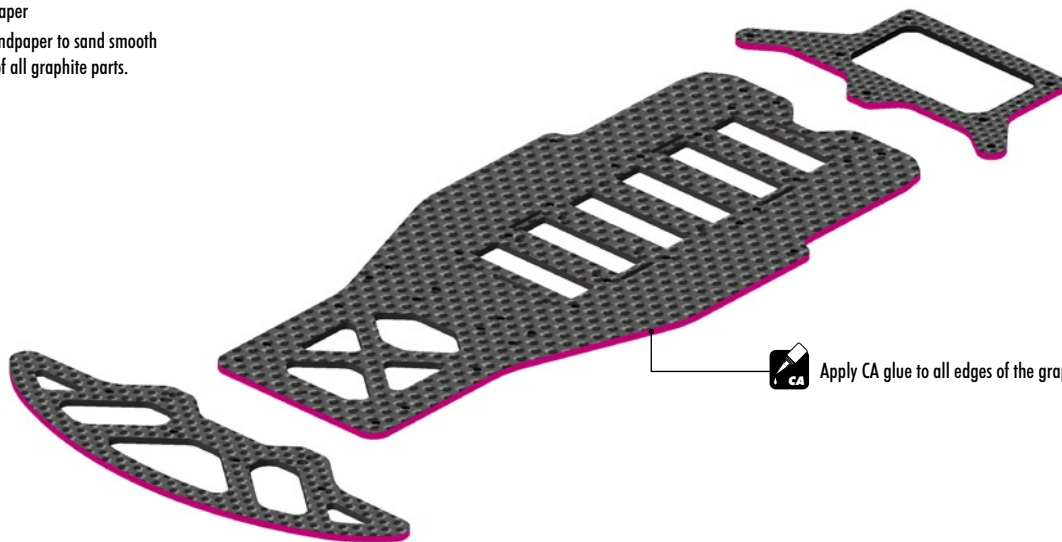
Use fine sandpaper to sand smooth the edges of all graphite parts.



Lightly file edges of battery slots to remove sharp edges.

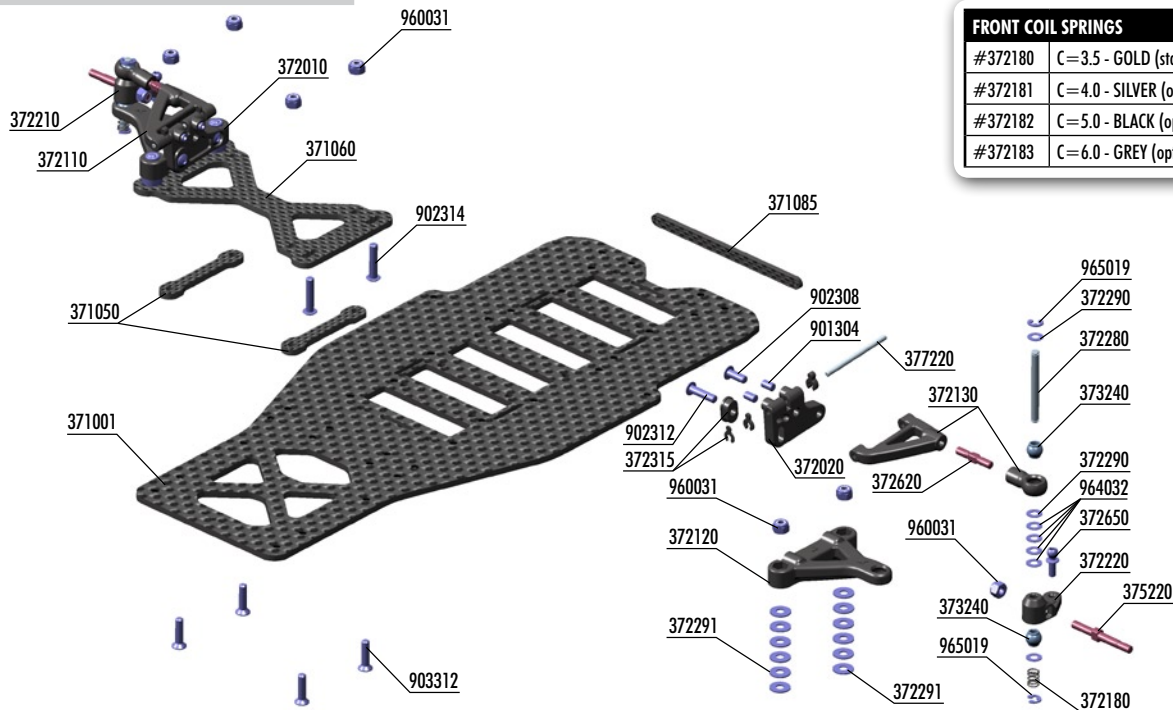


Do not file battery slots too much, or batteries may protrude below the chassis bottom.



Apply CA glue to all edges of the graphite parts.

1. FRONT SUSPENSION



FRONT COIL SPRINGS

#372180	C=3.5 - GOLD (standard)
#372181	C=4.0 - SILVER (option)
#372182	C=5.0 - BLACK (option)
#372183	C=6.0 - GREY (option)

BAG



371001 X10 LINK CHASSIS - 2.5MM GRAPHITE
 371050 X10 GRAPHITE 2.5MM MOUNTING PLATE RISERS (2)
 371060 X10 GRAPHITE 2.5MM ARM MOUNT PLATE
 371085 X10 FRONT BRACE - GRAPHITE 2.0MM
 372010 COMPOSITE FRONT UPPER ARM MOUNT - RIGHT
 372020 COMPOSITE FRONT UPPER ARM MOUNT - LEFT
 372110 COMPOSITE SUSPENSION ARM - FRONT LOWER - RIGHT
 372120 COMPOSITE SUSPENSION ARM - FRONT LOWER - LEFT
 372130 COMPOSITE FRONT UPPER SUSPENSION ARM & BALL JOINT
 372180 FRONT COIL SPRING 3.6x6x0.5MM; C=3.5 - GOLD (2)

372210 COMPOSITE STEERING BLOCK - RIGHT
 372220 COMPOSITE STEERING BLOCK - LEFT
 372280 KING PIN (2)
 372290 ALU SHIM 3.2x4.8x0.5 (4)
 372291 ALU SHIM 3.1x8x0.5 (4)
 372315 COMPOSITE ECCENTRIC BUSHINGS + CASTER CLIPS (2)
 372620 ADJ. TURNBUCKLE M3x17 MM - HUDY SPRING STEEL™ (2)
 372650 BALL-END 4.2MM - THREADED - HUDY SPRING STEEL™ (2)
 373240 PIVOTBALL UNIVERSAL 6.0 MM - HUDY SPRING STEEL™ (2)
 375220 FRONT WHEEL AXLE - HUDY SPRING STEEL™ (2)

377220 FRONT UPPER PIVOT PIN 2x31MM (2)

901304 HEX SCREW SB M3x4 (10)
 902308 HEX SCREW SH M3x8 (10)
 902312 HEX SCREW SH M3x12 (10)
 902314 HEX SCREW SH M3x14 (10)
 903312 HEX SCREW SFH M3x12 (10)
 960031 ALU NUT M3 (10)
 964032 WASHER S 3.2 x 4.8 x 0.2 (10)
 965019 E-CLIP 1.9 (10)

1. **2x** **L=R**

3x12 **4** 3x8 **2** **1** Marked "L" **LEFT** **5**

REACTIVE CASTER SETTING	
	= 2.5°
	= 5° INITIAL SETTING
	= 7.5°

Use same bushings in left and right sides.

ASSEMBLED VIEW

RIGHT **L=R**

SET-UP BOOK
CASTER

902308
SH M3x8

902312
SH M3x12

2. **2x** **L=R**

! NOTE ORIENTATION

5.2mm 5.2mm

! NOTE ORIENTATION

ASSEMBLED VIEW

L=R

SET-UP BOOK
CAMBER

901304
SB M3x4

3. **2x** **L=R**

! Lightly tighten setscrews

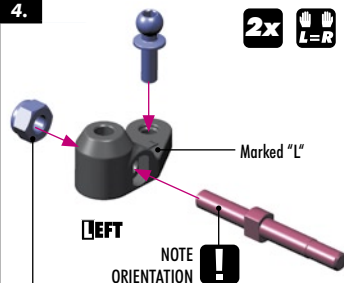
1 **2** **3** **LEFT** **RIGHT**

ASSEMBLED VIEW

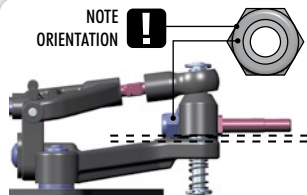
RIGHT **L=R**

901304
SB M3x4

4.



NOTE ORIENTATION !



ASSEMBLED VIEW

L=R



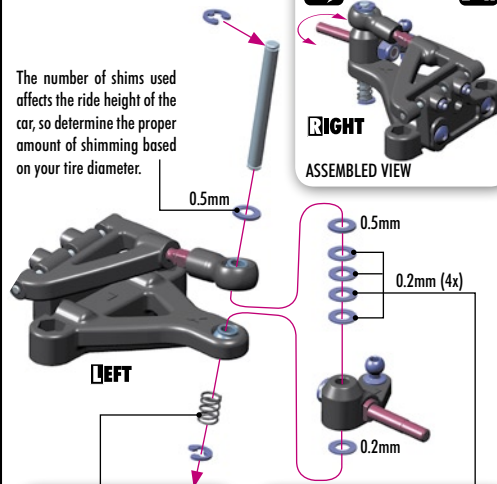
RIGHT

960031
ALU N M3

5.

2x L=R

The number of shims used affects the ride height of the car, so determine the proper amount of shimming based on your tire diameter.



Moves freely

L=R

RIGHT

ASSEMBLED VIEW

FRONT COIL SPRINGS

#372180	C=3.5 - GOLD
#372181	C=4.0 - SILVER
#372182	C=5.0 - BLACK
#372183	C=6.0 - GREY

FRONT RIDE HEIGHT ADJUSTMENT

INITIAL SETTING

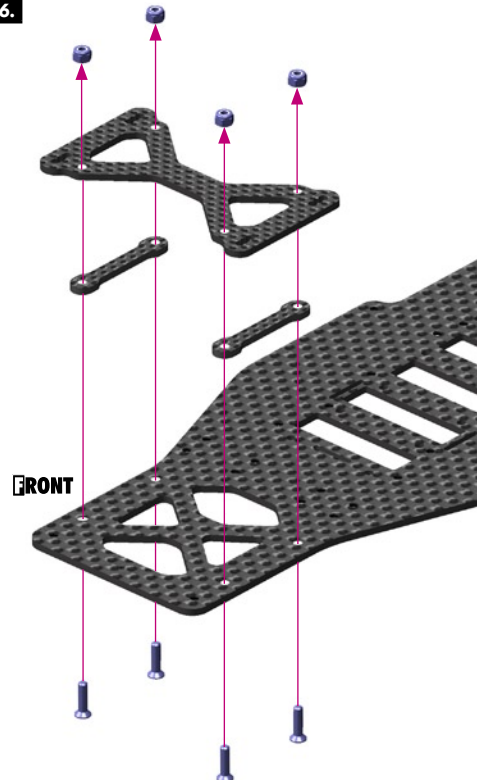
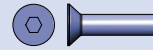
- above upper arm (0.5mm)
- above steering block (1.3mm)
- beneath steering block (0.2mm)



RIDE HEIGHT

372290
S 3.2x4.8x0.5964032
S 3.2x4.8x0.2965019
C 1.9

6.

960031
ALU N M3903312
SFH M3x12

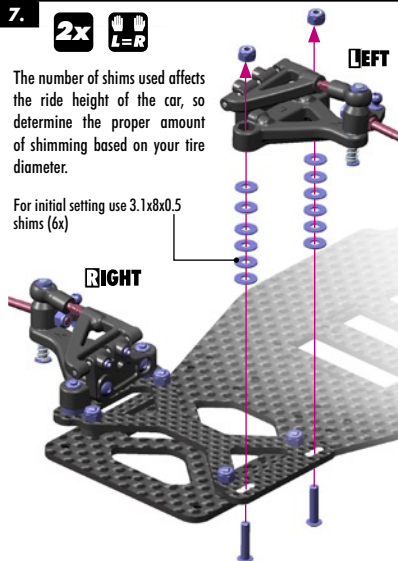
7.

2x
L=R

The number of shims used affects the ride height of the car, so determine the proper amount of shimming based on your tire diameter.

For initial setting use 3.1x8x0.5 shims (6x)

RIGHT



INITIAL SETTING

The different holes for suspension mounting allows for wheelbase adjustment.

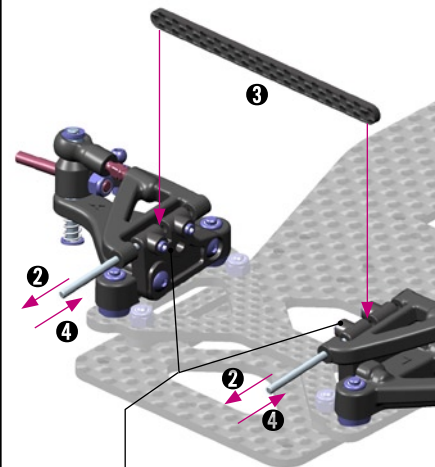


372291
S 3.1x8x0.5



902314
SH M3x14

8.



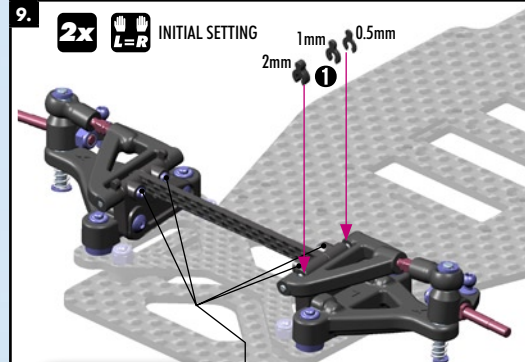
1 Loosen all M3x4 setscrews so you can easily remove the pins.



9.

2x
L=R

INITIAL SETTING

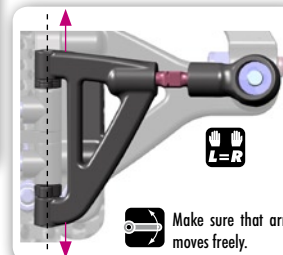


2

After inserting clips, carefully tighten all M3x4 setscrews so the pins will not move. Do not overtighten or you may strip the plastic.



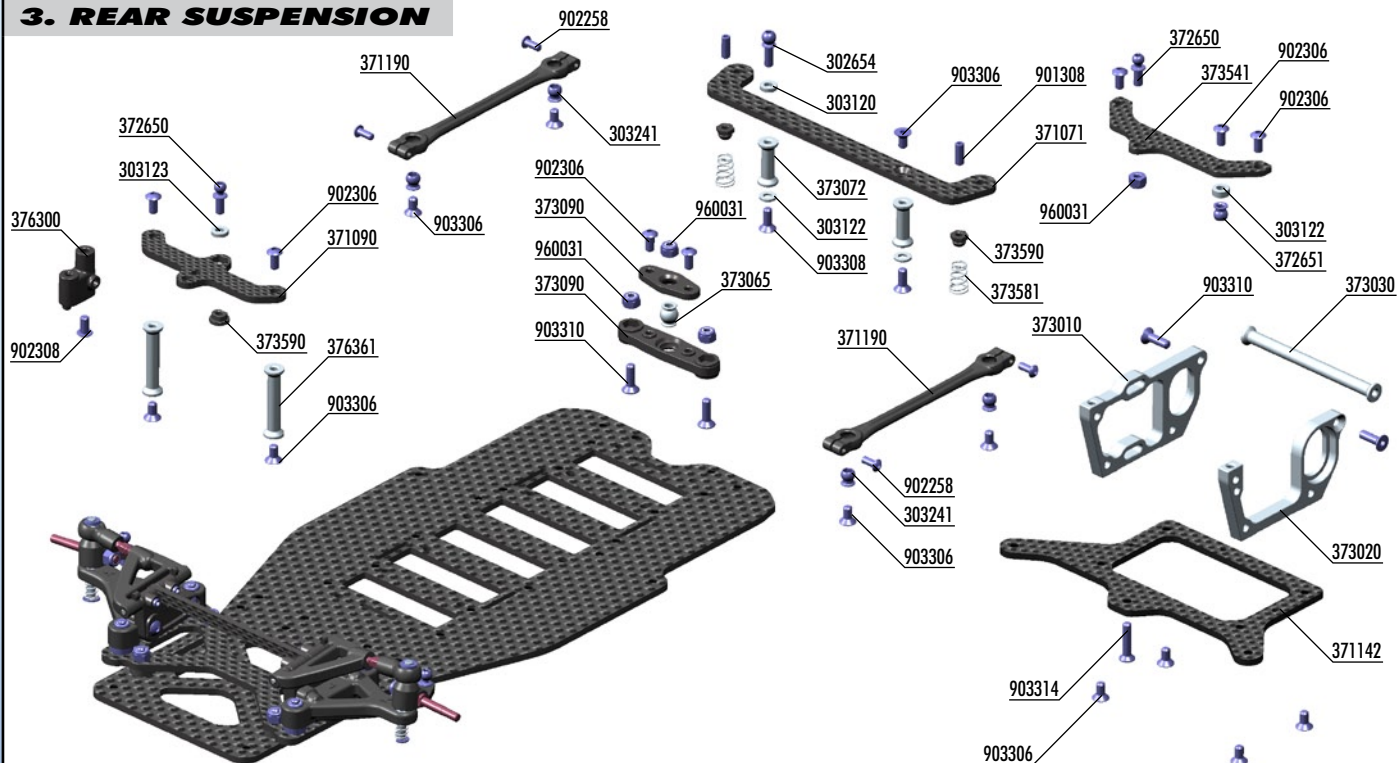
If the arm does not have enough play, remove the clips and thin the clips slightly with sandpaper. The arms must have free movement and not bind.



Make sure that arm moves freely.



3. REAR SUSPENSION



BAG

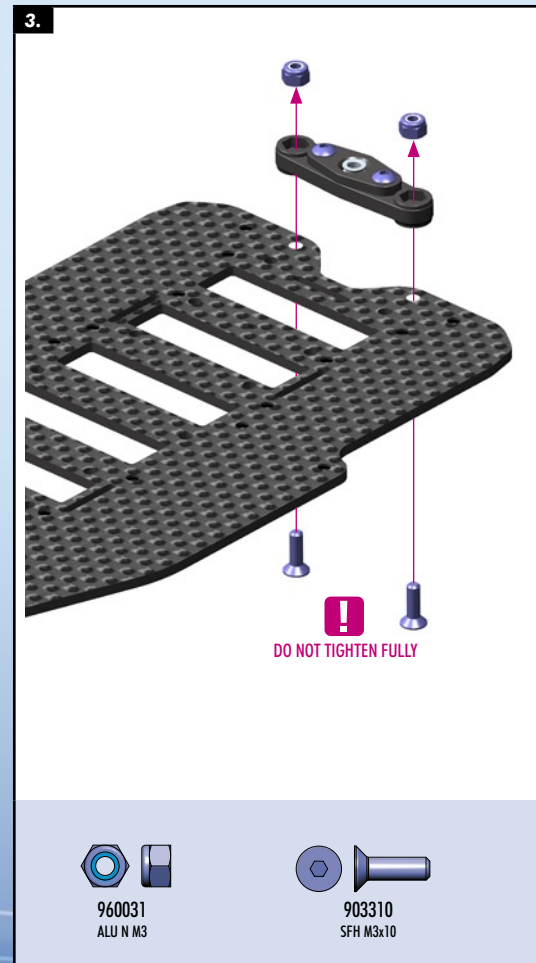
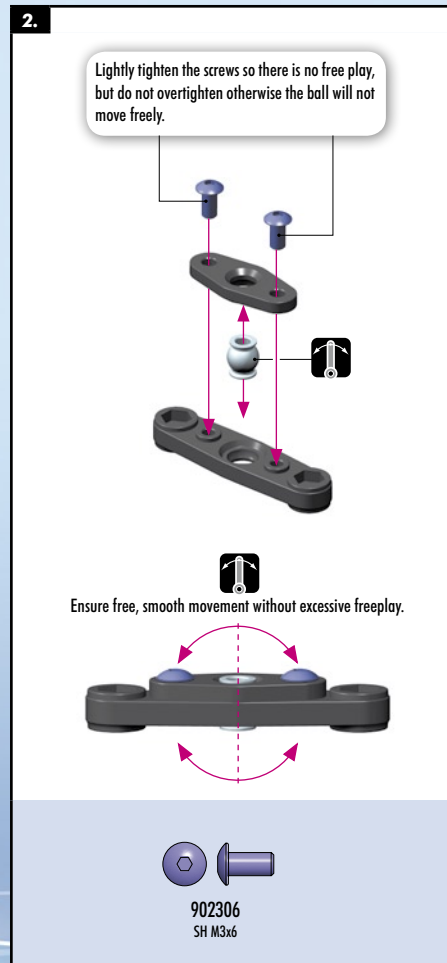
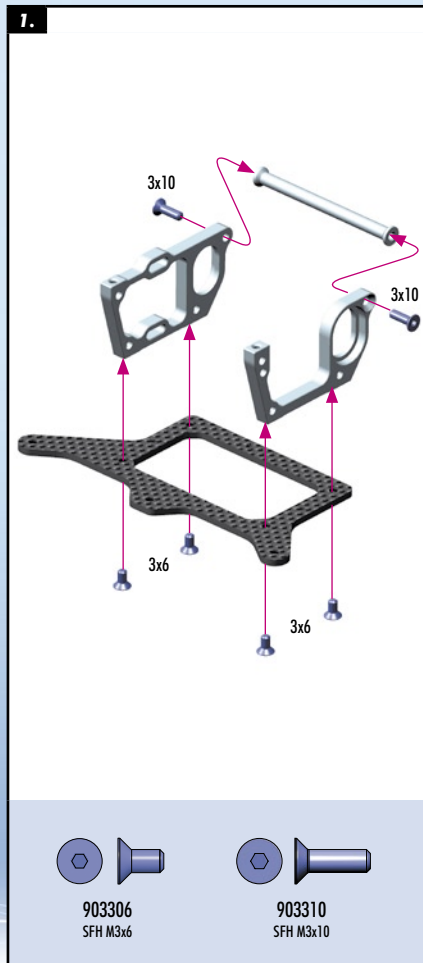
03

302654 BALL END 4.9MM WITH THREAD 8MM (2)
 303120 SET OF ALU SHIM (0.5MM, 1.5MM, 2.5MM)
 303122 SET OF ALU SHIM (0.5MM, 1.5MM, 2.5MM)
 303123 ALU SHIM 3x6x2.0MM (10)
 371071 LINK REAR BRACE - GRAPHITE 2.5MM
 371090 GR. PLATE FOR MOUNTS & ANTENNA HOLDER
 371142 LINK GRAPHITE REAR POD LOWER PLATE
 371190 COMPOSITE POD LINK (2)

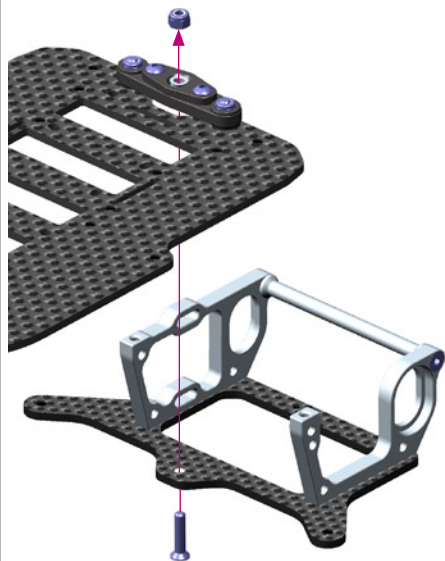
303241 BALL UNIVERSAL 5.8 MM HEX (4)
 372650 BALL-END 4.2MM THREADED (2)
 372651 BALL UNIVERSAL 4.9 MM (2)
 373010 ALU REAR BULKHEAD - MOTOR (RIGHT)
 373020 ALU REAR BULKHEAD - LEFT
 373030 ALU REAR BULKHEAD BRACE
 373065 PIVOTBALL - HUDY SPRING STEEL (2)
 373072 ALU REAR BRACE MOUNT 16MM (2)

373090 COMPOSITE LOWER & UPPER PIVOT BRACE
 373541 LINK REAR POD UPPER PLATE - GRAPHITE
 373581 TAPERED SPRING - SILVER (2)
 373590 COMPOSITE SPRING HOLDER (2)
 376300 COMPOSITE ANTENNA MOUNT
 376361 ALU ANTENNA HOLDER MOUNT (2)

901308 HEX SCREW SB M3x8 (10)
 902258 HEX SCREW SH M2.5x8 (10)
 902306 HEX SCREW SH M3x6 (10)
 902308 HEX SCREW SH M3x8 (10)
 903306 HEX SCREW SFH M3x6 (10)
 903310 HEX SCREW SFH M3x10 (10)
 903314 HEX SCREW SFH M3x14 (10)
 960031 ALU NUT M3 (10)



4.



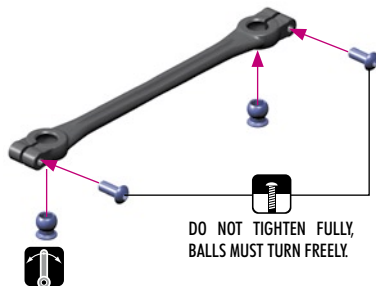
960031
ALU N M3



903314
SFH M3xT4

5.

2x



DO NOT TIGHTEN FULLY,
BALLS MUST TURN FREELY

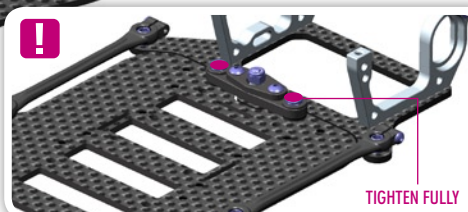
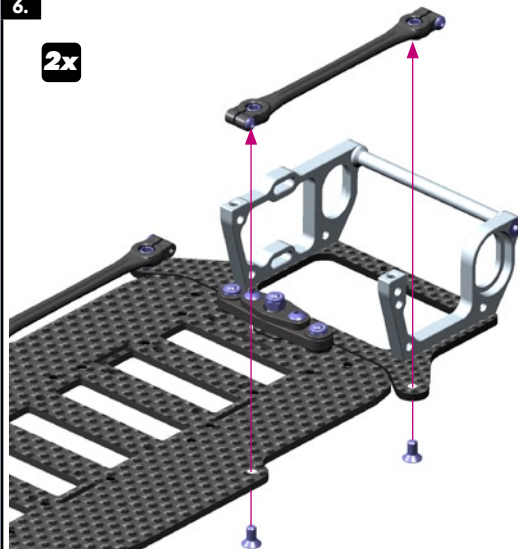
ASSEMBLED VIEW



902258
SH M2.5x8

6.

2x

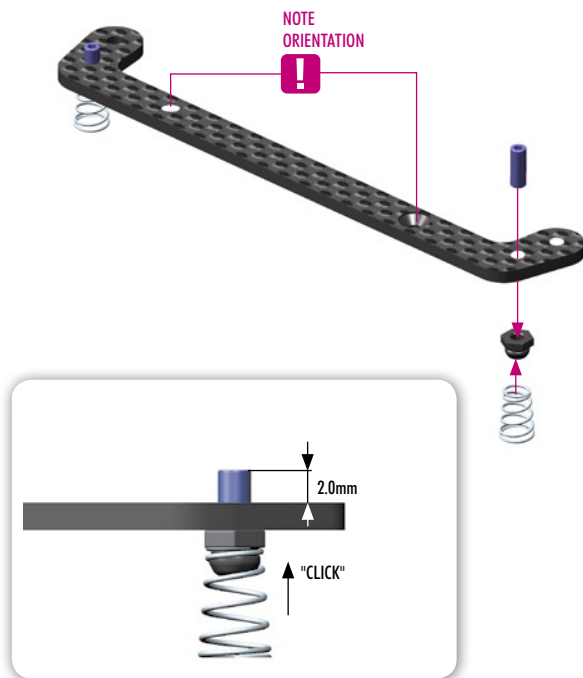


TIGHTEN FULLY



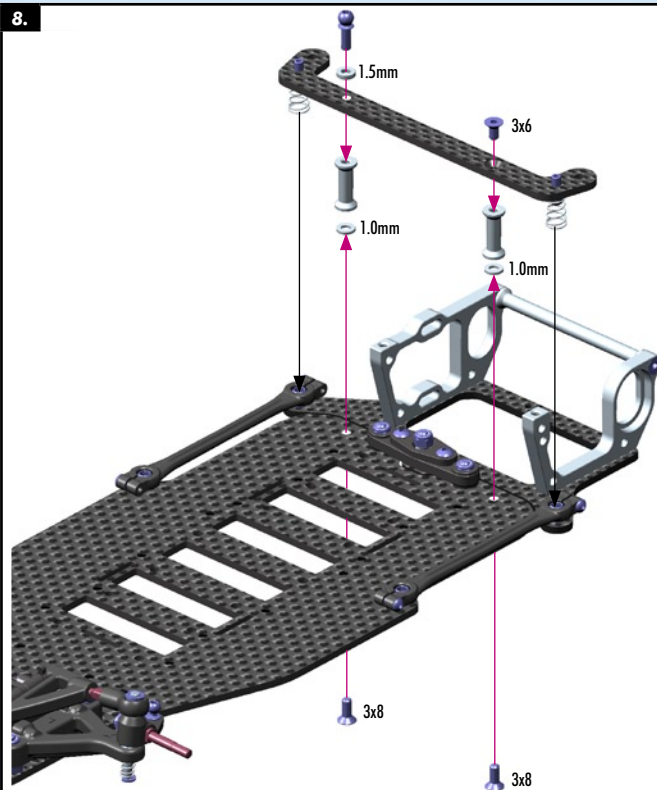
903306
SFH M3x6

7.



901308
SB M3x8

8.



903306
SFH M3x6



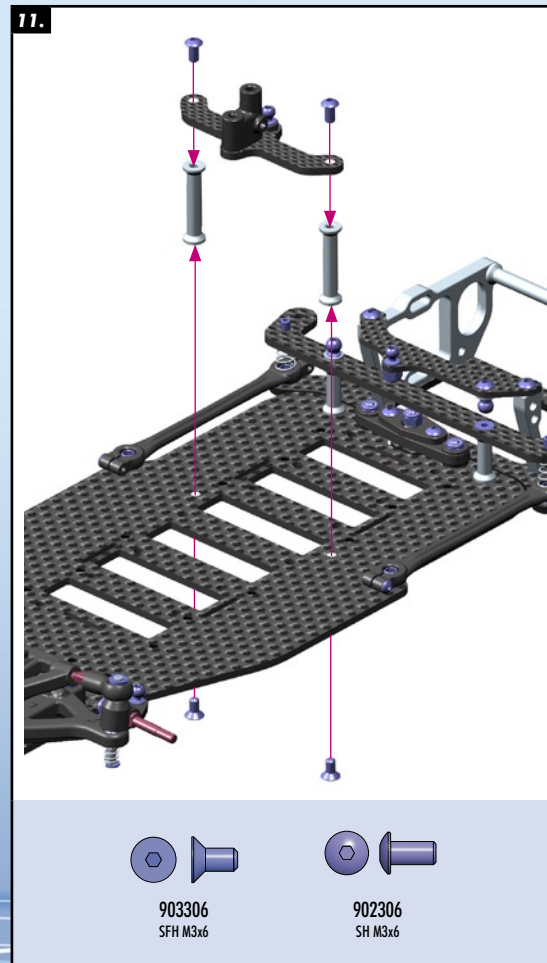
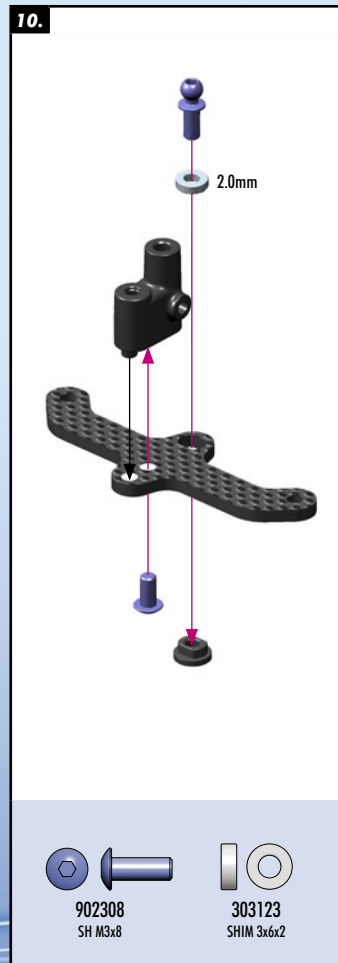
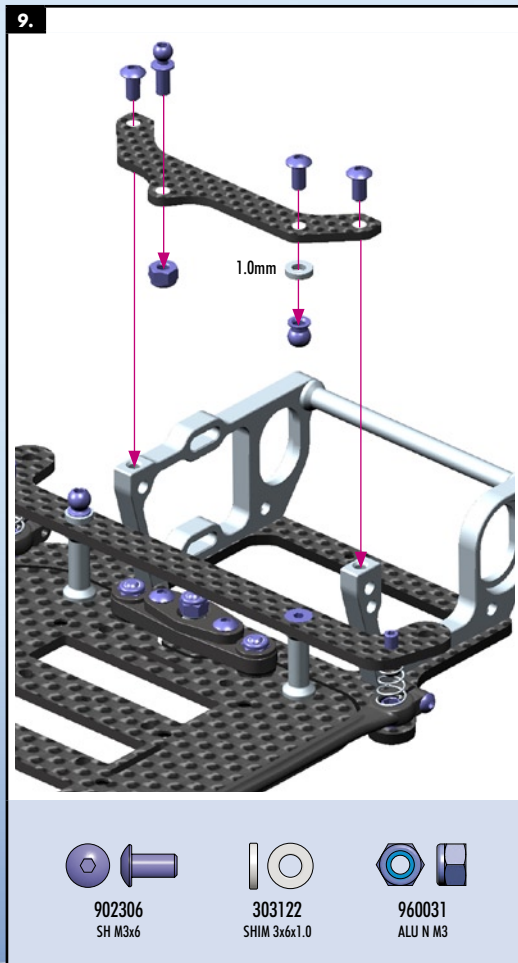
903308
SFH M3x8



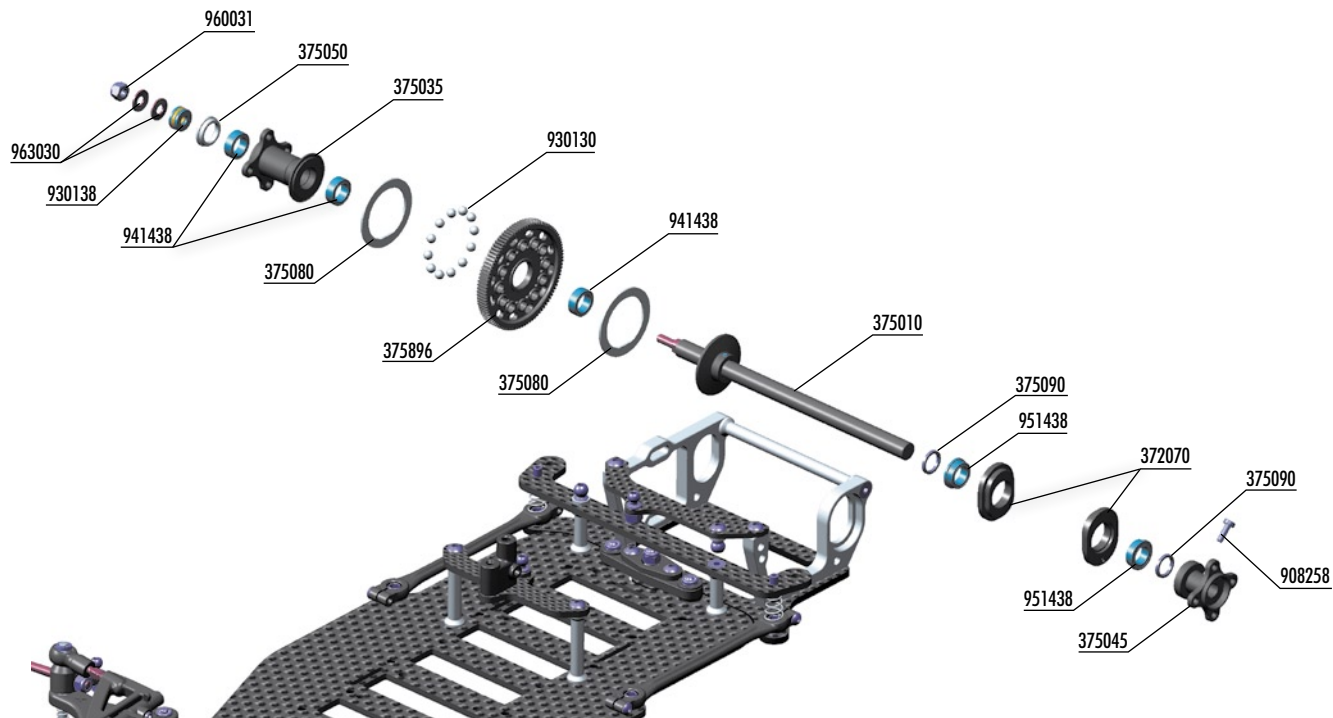
303120
SHIM 3x6x1.5



303122
SHIM 3x6x1.0



4. BALL DIFFERENTIAL



BAG

04

372070 COMPOSITE RIDE HEIGHT ADJUSTER SET (2)
 375010 REAR AXLE SHAFT - GRAPHITE
 375035 X10 ALU REAR WHEEL HUB - RIGHT
 375045 X10 ALU REAR WHEEL HUB - LEFT
 375050 ALU DIFF HUB
 375080 D-LOCK DIFF PLATE (2)
 375090 SET OF ALU SHIMS (0.5MM, 1.0MM, 2.0MM)
 375896 COMPOSITE SPUR GEAR - 96T / 64P

908258 HEX SCREW SOCKET HEAD CAP M2.5x8 (10)
 930130 CARBIDE BALL 3.175MM (12)
 930138 CARBIDE BALL-BEARING AXIAL F3-8 3x8x3.5
 941438 HIGH-SPEED BALL-BEARING 1/4"x3/8"x1/8" RUBBER SEALED (2)
 951438 BALL-BEARING 1/4" x 3/8" x 1/8" FLANGED (2)
 960031 ALU NUT M3 (10)
 963030 CONE WASHER ST 3x8x0.5 (10)

1.

Bearing Oil
(HUDY #106230)



Flanged

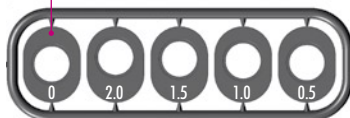


Bearing Oil
(HUDY #106230)



Flanged
L=R

Use these Ride Height
Adjusters for initial assembly.



SET-UP
BOOK

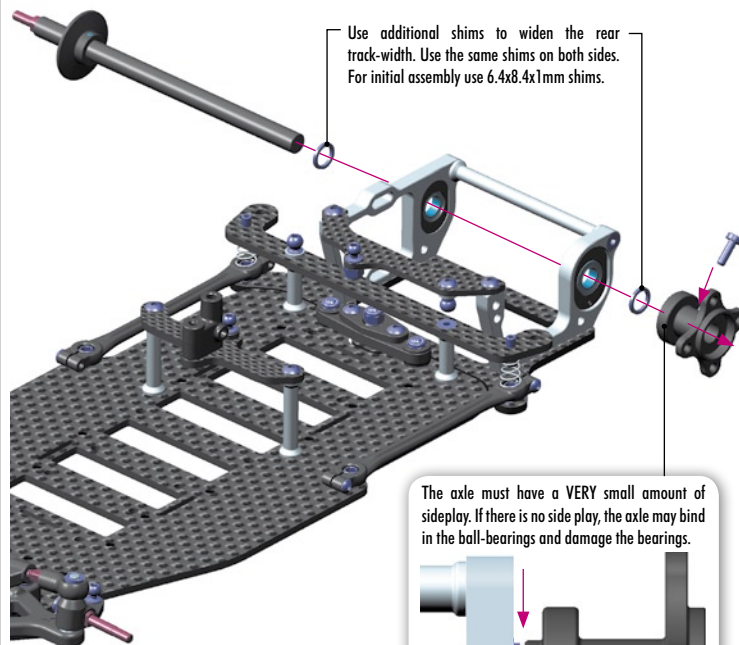
RIDE HEIGHT



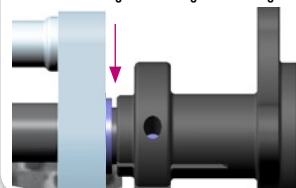
951438
BB 1/4"x3/8"x1/8"

2.

Use additional shims to widen the rear
track-width. Use the same shims on both sides.
For initial assembly use 6.4x8.4x1mm shims.



The axle must have a VERY small amount of
sideplay. If there is no side play, the axle may bind
in the ball-bearings and damage the bearings.



SET-UP
BOOK

TRACK WIDTH

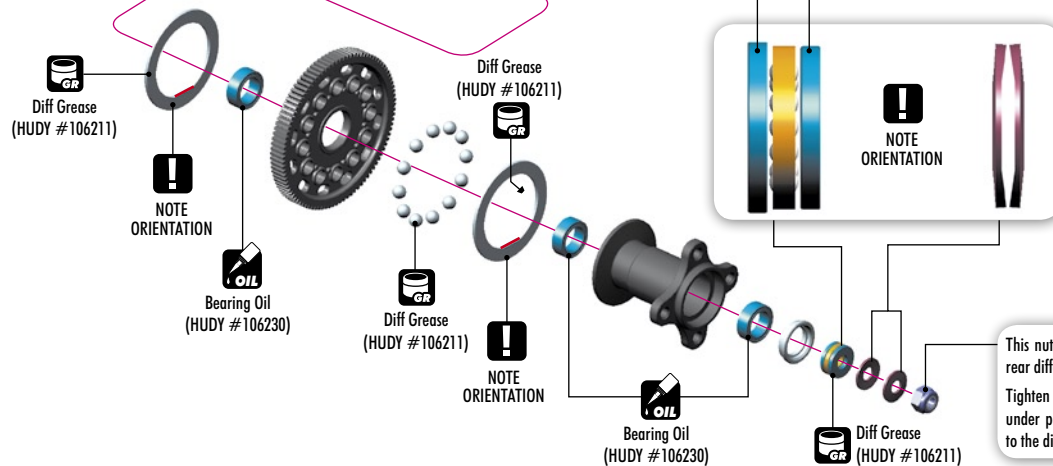
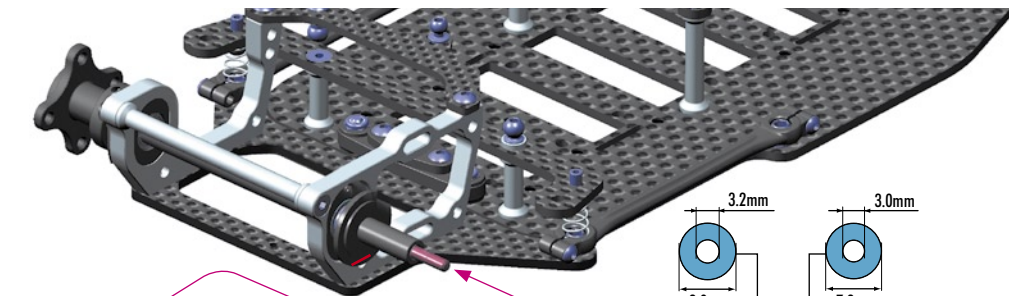


375090
6.4x8.4x1.0



908258
SCH M2.5x8

3.



930130
B 3.1

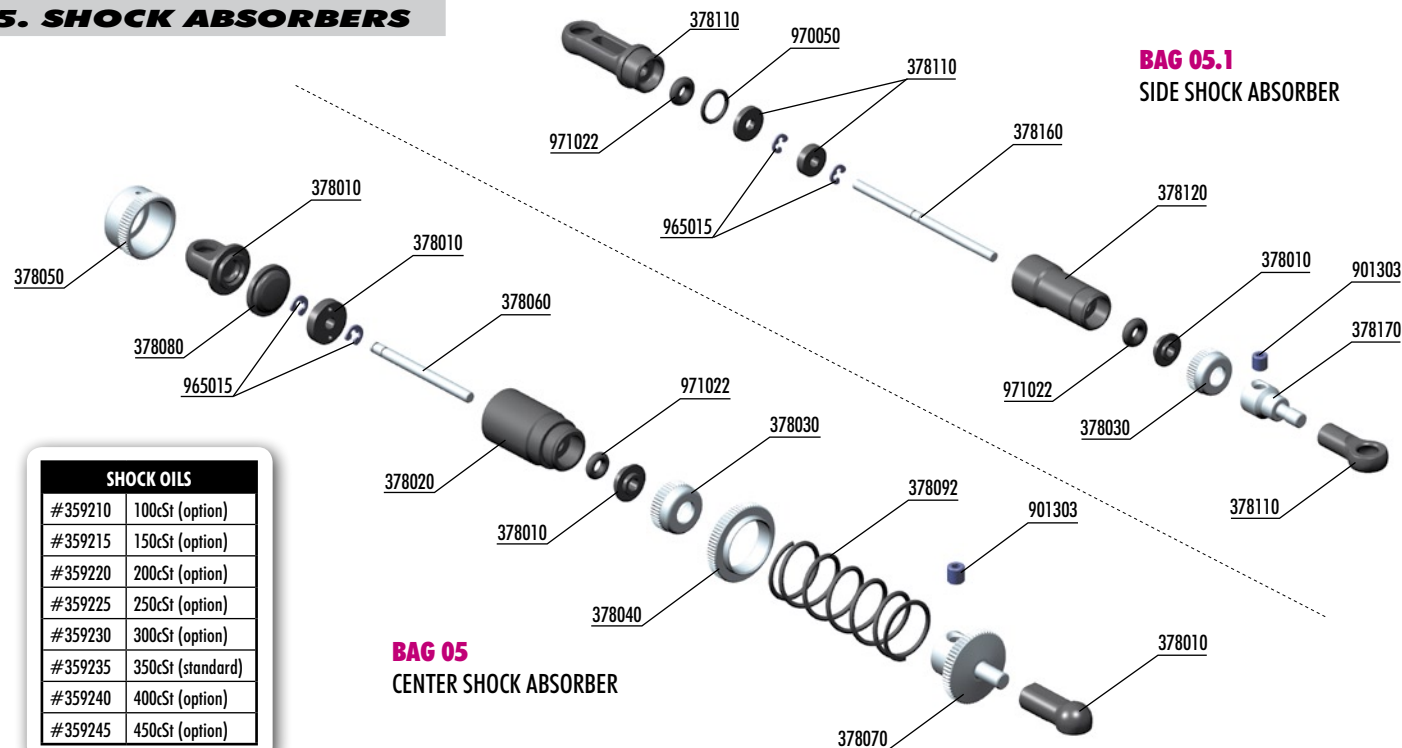
930138
BA 3x8

941438
BB 1/4"x3/8"x1/8"

960031
ALU N M3

963030
ST 3x8

5. SHOCK ABSORBERS



BAG 05.1
SIDE SHOCK ABSORBER

BAG 05
CENTER SHOCK ABSORBER

SHOCK OILS

#359210	100cSt (option)
#359215	150cSt (option)
#359220	200cSt (option)
#359225	250cSt (option)
#359230	300cSt (option)
#359235	350cSt (standard)
#359240	400cSt (option)
#359245	450cSt (option)

BAG

05

05.1

378000	SHOCK ABSORBER SET
378010	COMPOSITE SHOCK PARTS - FRAME
378020	ALU THREADED SHOCK BODY - HARDCOATED
378030	ALU SHOCK BODY CAP - LOWER
378040	ALU SHOCK ADJUSTABLE NUT
378050	ALU SHOCK BODY CAP - UPPER
378060	SHOCK SHAFT

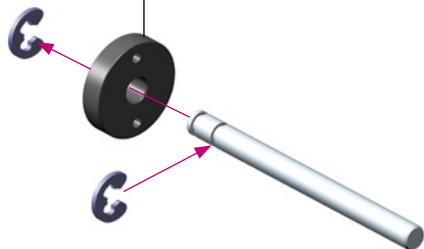
378070	ALU SHOCK SPRING COLLAR
378080	SHOCK RUBBER MEMBRANE (2)
378092	SHOCK SPRING - SILVER
378100	SIDE SHOCK ABSORBER SET
378110	COMPOSITE SIDE SHOCK PARTS - FRAME
378120	ALU SIDE SHOCK BODY - HARDCOATED

378160	SIDE SHOCK SHAFT
378170	ALU SIDE SHOCK COLLAR
901303	HEX SCREW SB M3x3 (10)
965015	E-CLIP 1.5 (10)
970050	O-RING 5x1 (10)
971022	SILICONE O-RING 2x2 (10)

1.

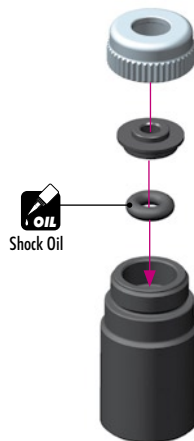
BAG 05**CENTER SHOCK ABSORBER**

Carefully remove the shock piston from the frame, and remove all excess plastic flash



965015
C1.5

2.

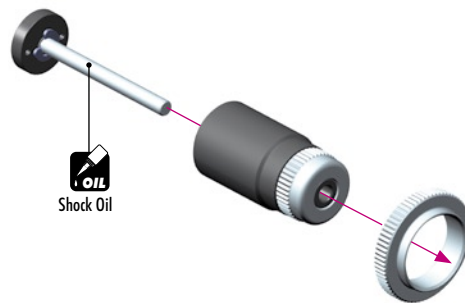


 Shock Oil



971022
O 2x2

3.



 Shock Oil

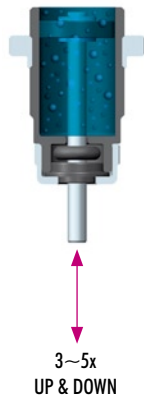
ASSEMBLED VIEW

4. DEFAULT SHOCK SETTING FOR CENTER SHOCK ABSORBER

Follow the steps below to set the shock.



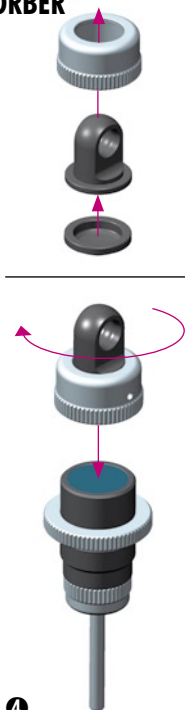
- 1** Extend the shock shaft completely. Fill the shock body with shock oil.



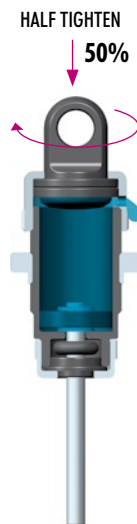
- 2** Move the shock shaft up and down a few times to release the air bubbles trapped beneath the piston.



- 3** Orient the filled shock vertically for several minutes with the shock shaft fully extended. The remaining air bubbles will release.



- 4** Install the shock membrane into the groove in the upper shock cap.



- 5** Gently place the shock cap assembly onto the filled shock body. Excess oil will spill from the shock. Screw the shock cap onto the body by only a few turns, approx. 50%. Excess oil will flow through the hole in the shock cap.

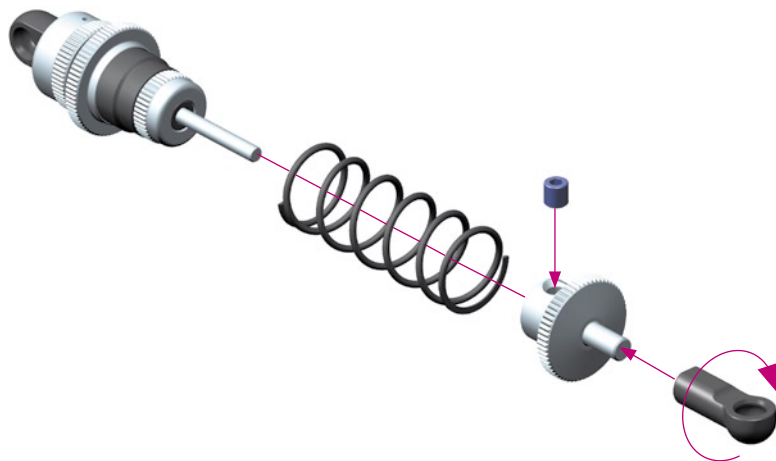


- 6** Gently push the shock shaft completely into the shock body. Excess oil will flow through the hole in the shock cap.

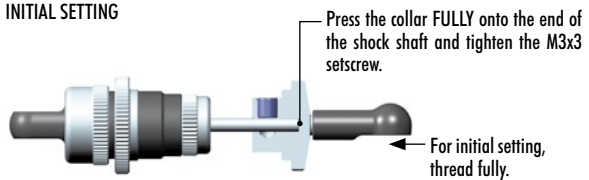


- 7** Keep the shock shaft pushed in the shock body and tighten the shock cap completely.

Tighten the cap fully but do not overtighten or the rubber membrane may be damaged. Make sure that there is no oil leakage after the cap is tightened.

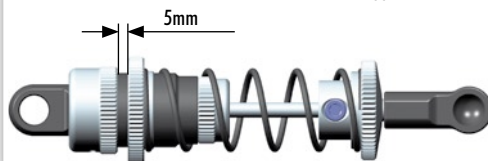


INITIAL SETTING



For initial setting,
thread fully.

ASSEMBLED VIEW



SET-UP
BOOK
SHOCK



901303
SB M3x3

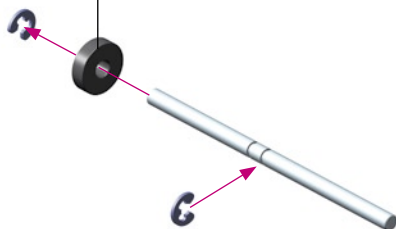
1.

BAG 05.1

SIDE SHOCK ABSORBER



Carefully remove the shock piston from the frame, and remove all excess plastic flash



965015

C 1.5

2.



Shock Oil



971022

O 2x2

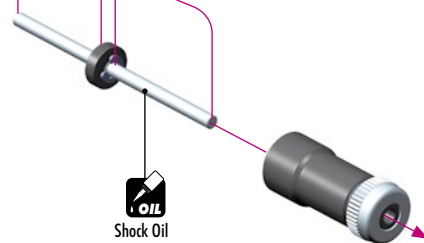
3.



NOTE ORIENTATION

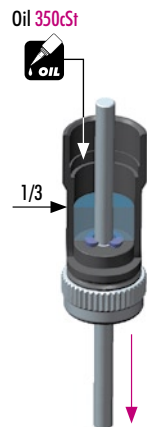
SHORT

LONG



Shock Oil

4.



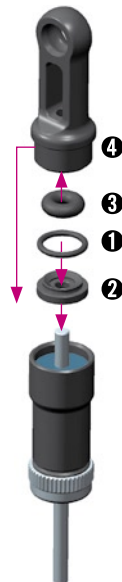
Extend the shock shaft completely. Fill the shock body 1/3 with shock oil.



- 1) Slowly move the shock shaft up so the shock oil will flow under the shock piston.
- 2) Extend the shock shaft.



Extend the shock shaft completely to release the air trapped beneath the shock piston. Fill the shock body with shock oil until the oil level is 3mm from the top of the shock body.



- 1) Install the 5x1 O-ring onto the shock shim.
- 2) Place the shock shim (with O-ring) into the shock body.
- 3) Install the 2x2 O-ring into the shock cap.
- 4) Install the shock cap.



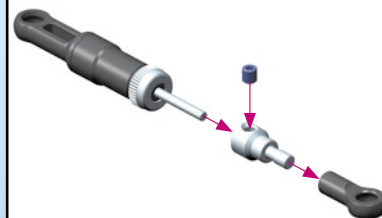
Fully screw the shock cap into the filled shock body. Excess oil will spill from the shock. Tighten completely.



971022
O 2x2

970050
O 5x1

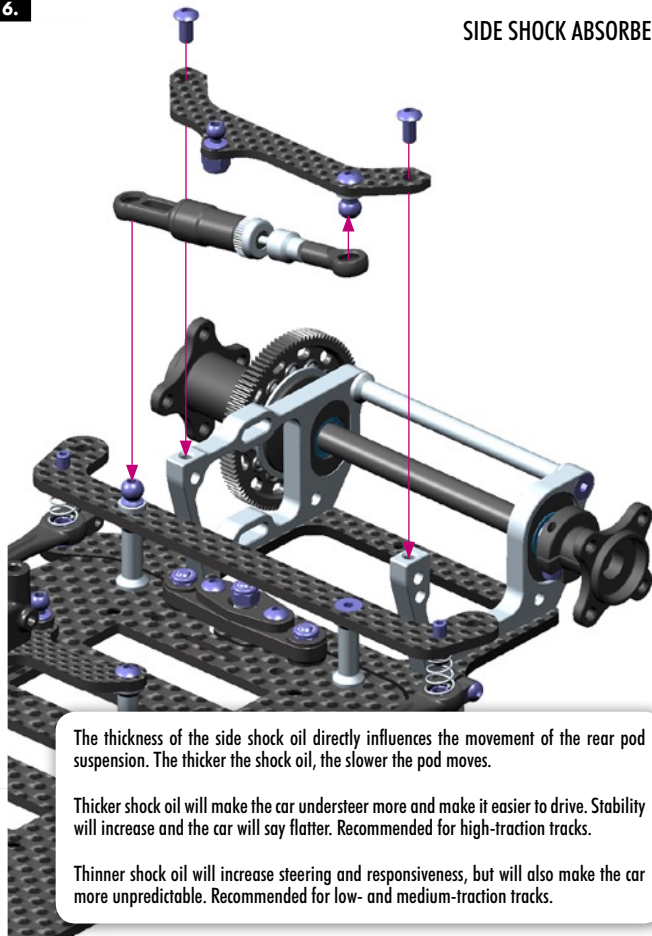
5.



901303
SB M3x3

6.

SIDE SHOCK ABSORBER



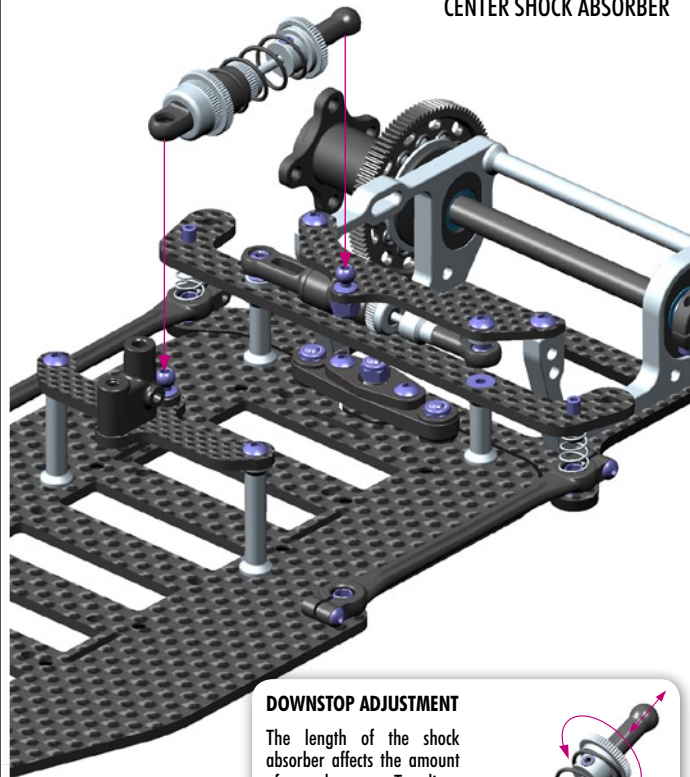
The thickness of the side shock oil directly influences the movement of the rear pod suspension. The thicker the shock oil, the slower the pod moves.

Thicker shock oil will make the car understeer more and make it easier to drive. Stability will increase and the car will say flatter. Recommended for high-traction tracks.

Thinner shock oil will increase steering and responsiveness, but will also make the car more unpredictable. Recommended for low- and medium-traction tracks.

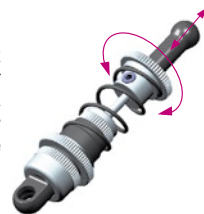
7.

CENTER SHOCK ABSORBER



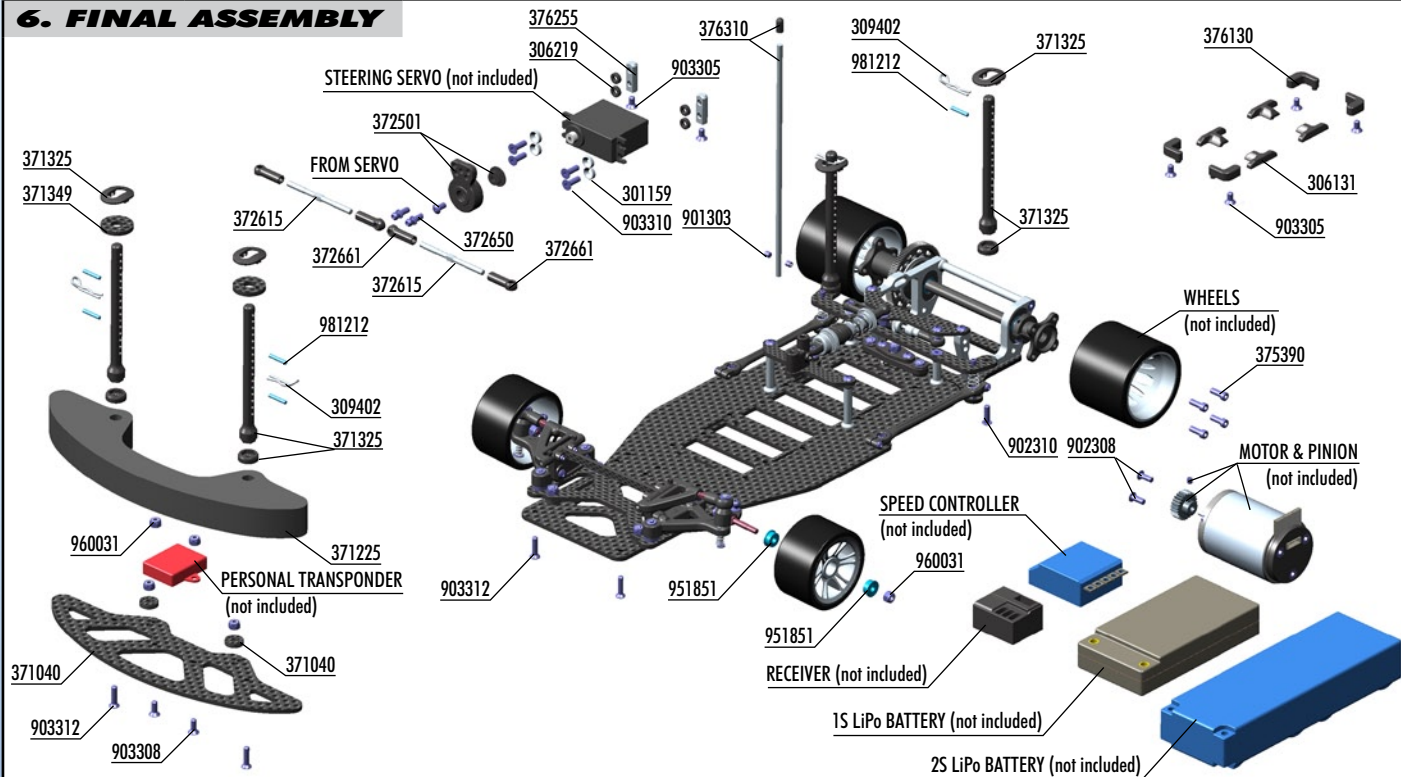
DOWNSTOP ADJUSTMENT

The length of the shock absorber affects the amount of rear downstop. To adjust, thread the ball-joint on or off the threaded post on the bottom spring cap.



SET-UP
BOOK
DOWNSTOP

6. FINAL ASSEMBLY



BAG

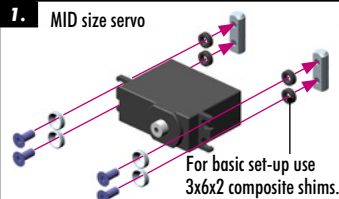


301159 ALU COUNTERSUNK SHIM (4)
 305968 306000 PINION GEAR HARD COATED 18~50T/64P
 306131 SET OF BATTERY BACKSTOPS - V2
 306219 COMPOSITE SET OF SERVO SHIMS (4)
 309402 BODY CLIP FOR 6MM BODY POST (4)
 371040 X10 GRAPHITE 2.5MM FRONT BUMPER & SHIMS - V2
 371225 X10 FOAM BUMPER
 371325 X10 COMPOSITE BODY POST (2)
 371349 GRAPHITE 2.5MM SHIM FOR 6MM BODY POST (2)
 372501 COMPOSITE SERVO SAVER - REARWARD MOUNTING - SET

372615 ALU ADJ. TURNBUCKLE M3x50 MM - SWISS 7075 T6 (2)
 372650 BALL-END 4.2MM - THREADED - HUDY SPRING STEELTM (2)
 372661 COMPOSITE STEERING BALL-JOINT 4.2 MM OPEN (4)
 375390 ALU HEX SCREW M3x8 FOR REAR WHEELS (6)
 376255 X10 ALU SERVO MOUNT (2)
 376130 COMPOSITE LiPo BATTERY BACKSTOP (2)
 376310 FIBERGLASS SOLID ANTENNA ROD + CAP

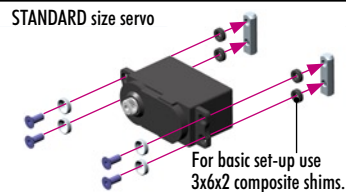
901303 HEX SCREW SB M3x3 (10)
 902308 HEX SCREW SH M3x8 (10)
 902310 HEX SCREW SH M3x10 (10)
 903305 HEX SCREW SFH M3x5 (10)
 903308 HEX SCREW SFH M3x8 (10)
 903310 HEX SCREW SFH M3x10 (10)
 903312 HEX SCREW SFH M3x12 (10)
 951851 BALL-BEARING 1/8" x 5/16" x 9/64" FLANGED (2)
 960031 ALU NUT M3 (10)
 981212 PIN 2x12 (10)

1. MID size servo

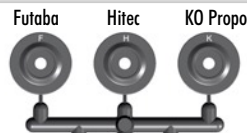
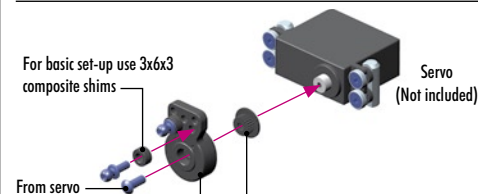


For MID size servo use the included #376255 alu servo mounts.

STANDARD size servo



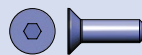
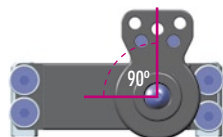
For STANDARD size servo use the optional #306200 alu servo mounts.



! Use the adapter that matches your servo.



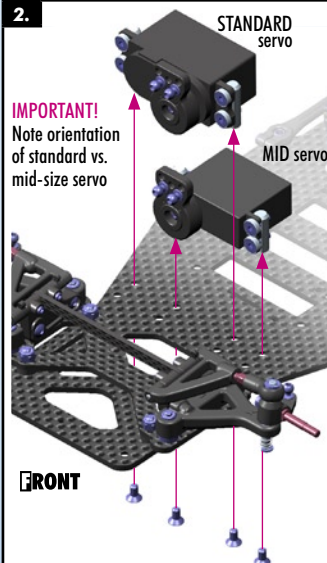
Note the orientation of servo saver when servo is in neutral.



903310
SFH M3x10

2.

IMPORTANT!
Note orientation of standard vs. mid-size servo



The chassis has two rows of holes for servo stand mounting. The position of the servo (forward, backward) influences Ackermann.

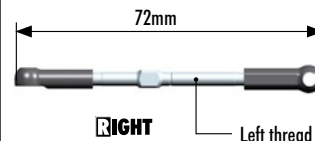
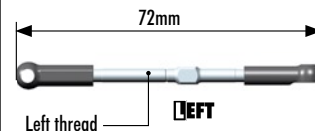
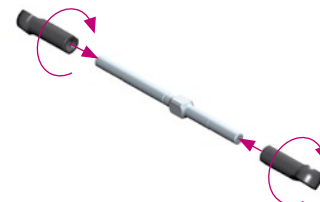
Ackermann is influenced by the servo position and the thickness of shims between servo & stands and ball-ends & servo saver.

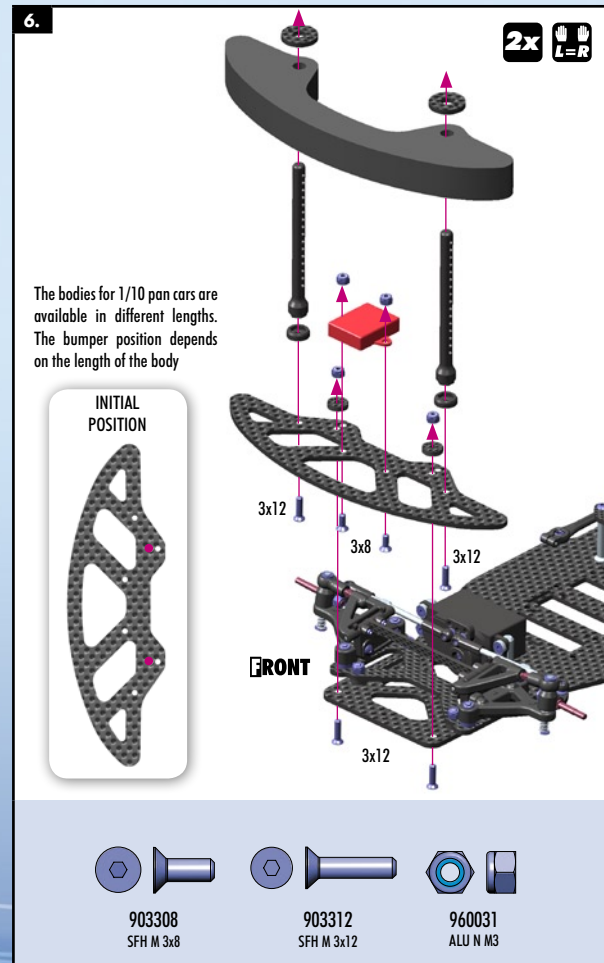
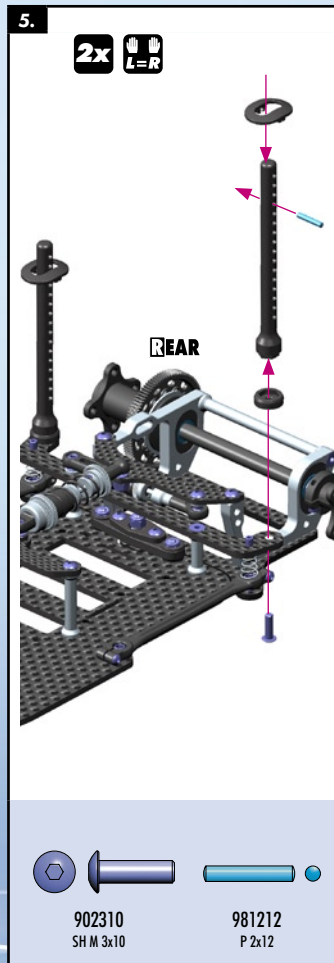
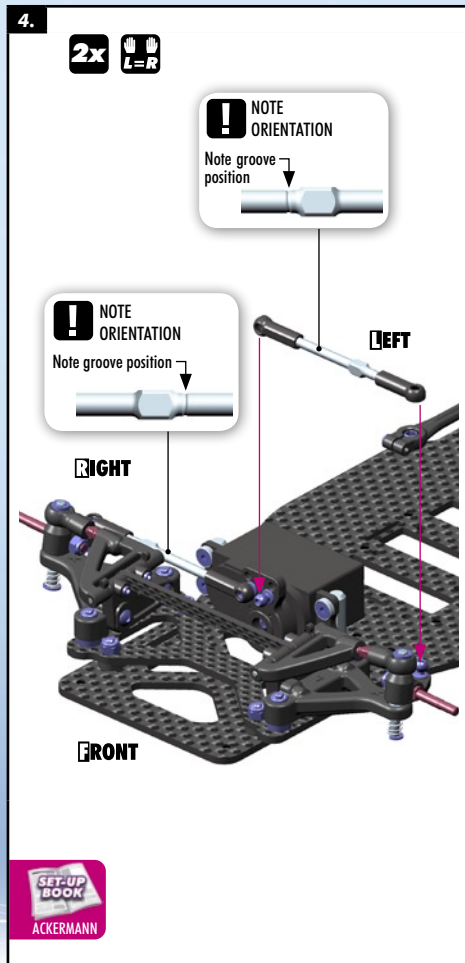


903305
SFH M3x5

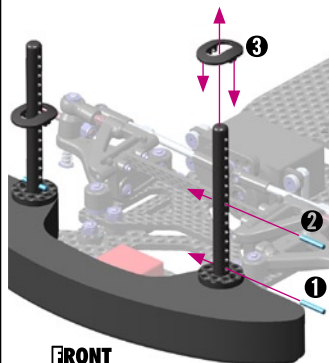
3.

2x **L=R**





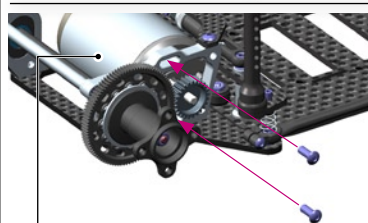
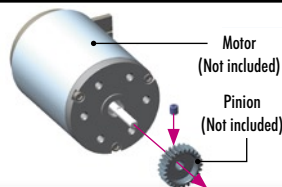
7.

2x
L=R

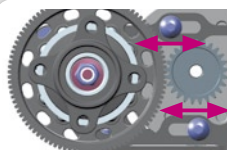
FRONT

981212
P 2x12

8.



The chassis is balanced for use with a brushless motor. When a standard brushed motor is used, we recommend using additional shim(s) between the motor and the bulkhead to balance the weight properly.

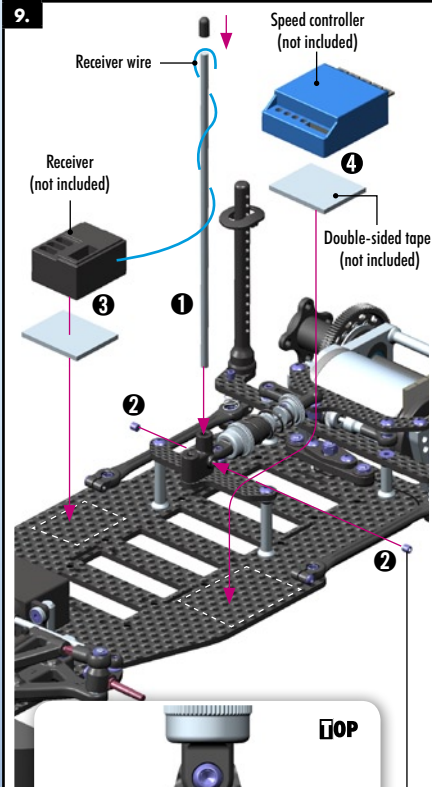


Adjust the gear mesh so there is appropriate space between the spur gear and pinion teeth. There should be a very small amount of freplay.

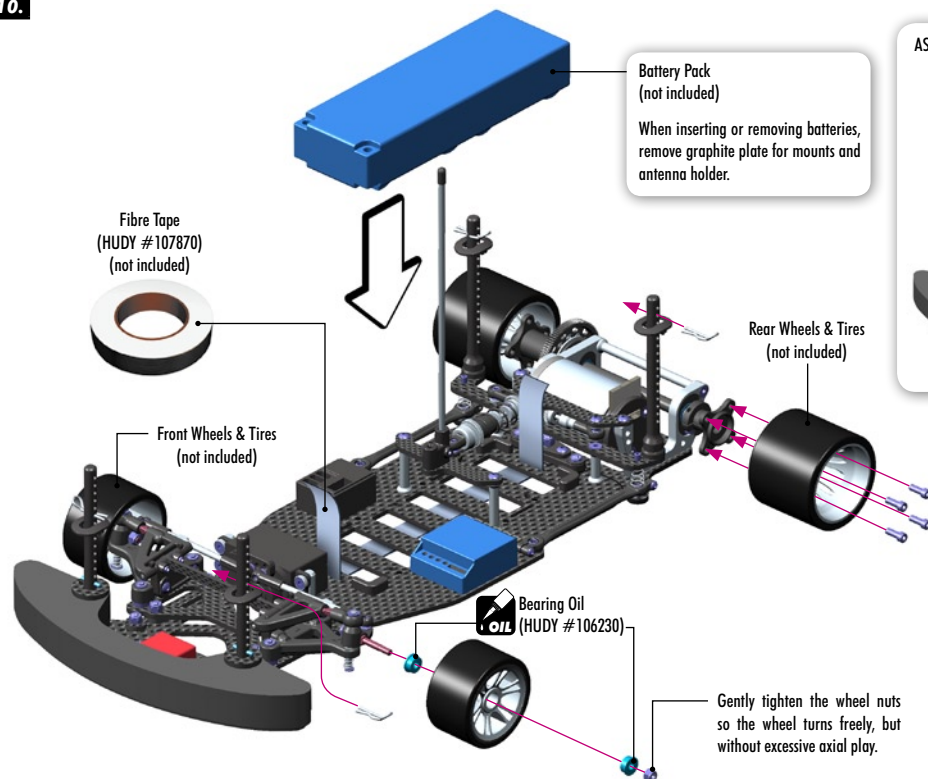
902308
SH M 3x8901303
SB M 3x3PINION GEARS ALU
HARDCOATED

#305968	18T / 64P (option)
#305969	19T / 64P (option)
#305970	20T / 64P (option)
#305971	21T / 64P (option)
#305972	22T / 64P (option)
#305973	23T / 64P (option)
#305974	24T / 64P (option)
#305975	25T / 64P (option)
#305976	26T / 64P (option)
#305977	27T / 64P (option)
#305978	28T / 64P (option)
#305979	29T / 64P (option)
#305980	30T / 64P (option)
#305981	31T / 64P (option)
#305982	32T / 64P (option)
#305983	33T / 64P (option)
#305984	34T / 64P (option)
#305985	35T / 64P (option)
#305986	36T / 64P (option)
#305987	37T / 64P (option)
#305988	38T / 64P (option)

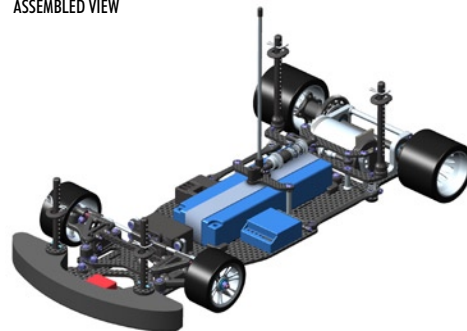
9.



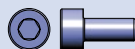
After inserting the antenna rod, fully tighten both setscrews. Do not overtighten or you may strip the plastic.



ASSEMBLED VIEW



This kit includes a comprehensive Set-up Book which features the T-bar version of the XII. However, the majority of all set-up adjustments and theory are the same; we strongly recommend that you read and understand the Set-up Book completely.



375390
ALU SCH M3x8



951851
BB 1/8"x5/16"x9/64"

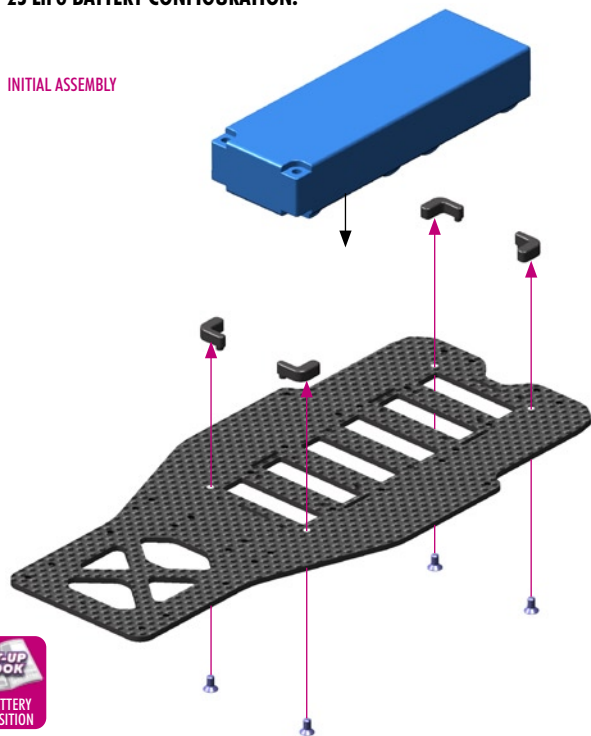


960031
ALU N M3

11a.

2S LiPo BATTERY CONFIGURATION:

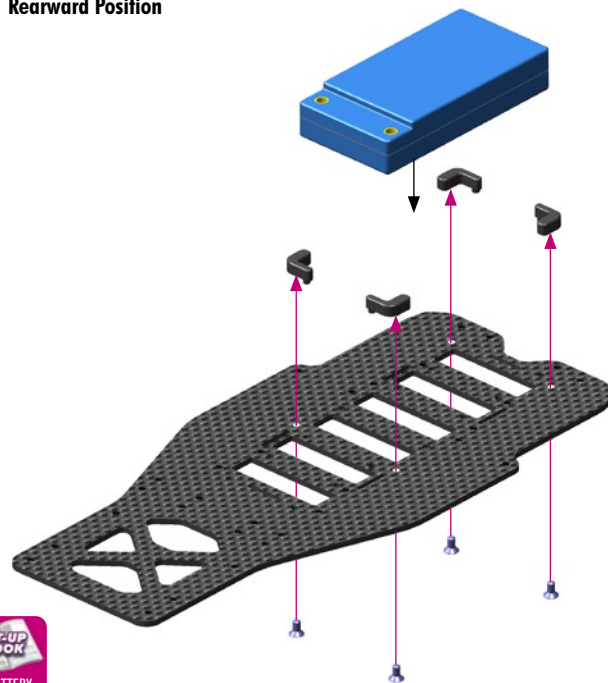
INITIAL ASSEMBLY



903305
SFH M3x5

11b.

1S LiPo BATTERY CONFIGURATION 1: Rearward Position

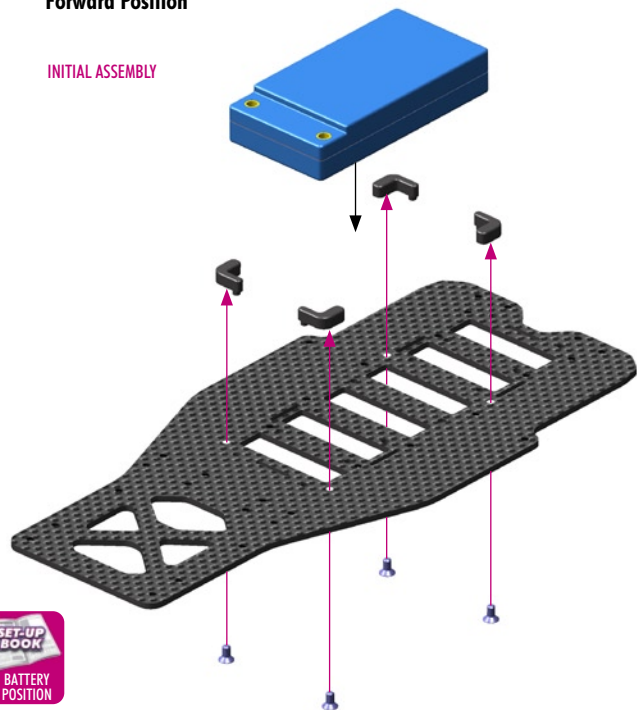


903305
SFH M3x5

11c.

1S LiPo BATTERY CONFIGURATION 2: Forward Position

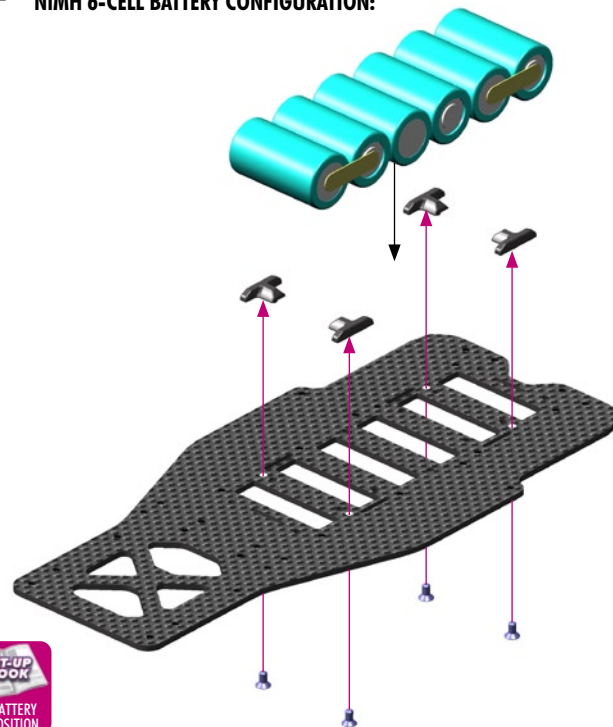
INITIAL ASSEMBLY



903305
SFH M3x5

12a.

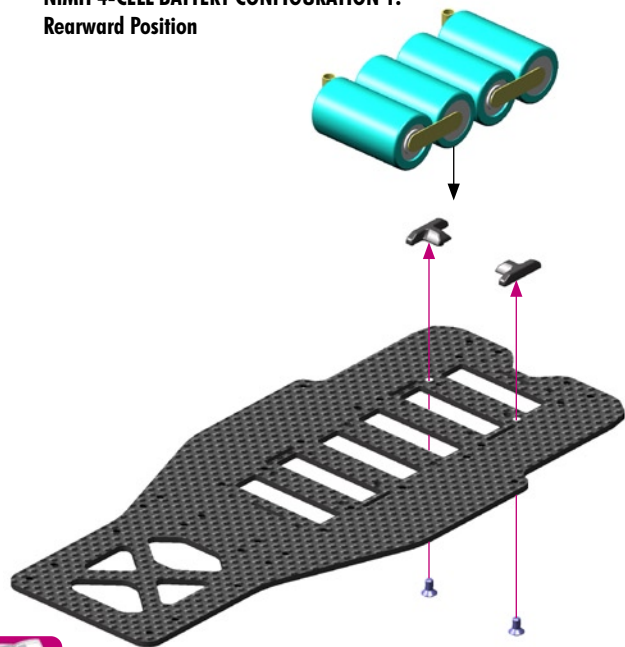
NiMH 6-CELL BATTERY CONFIGURATION:



903305
SFH M3x5

12b.

NiMH 4-CELL BATTERY CONFIGURATION 1: Rearward Position



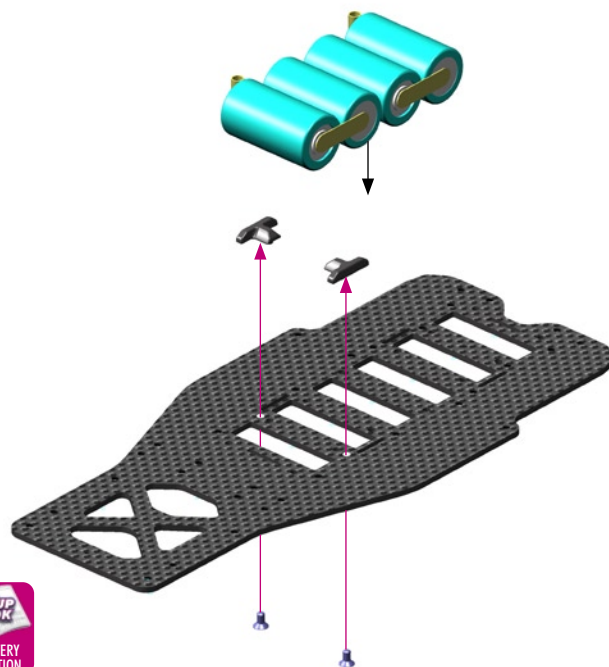
SET-UP
BOOK
BATTERY
POSITION



903305
SFH M3x5

12c.

NiMH 4-CELL BATTERY CONFIGURATION 2: Forward Position



SET-UP
BOOK
BATTERY
POSITION



903305
SFH M3x5



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