

# XRAY M18 PRO

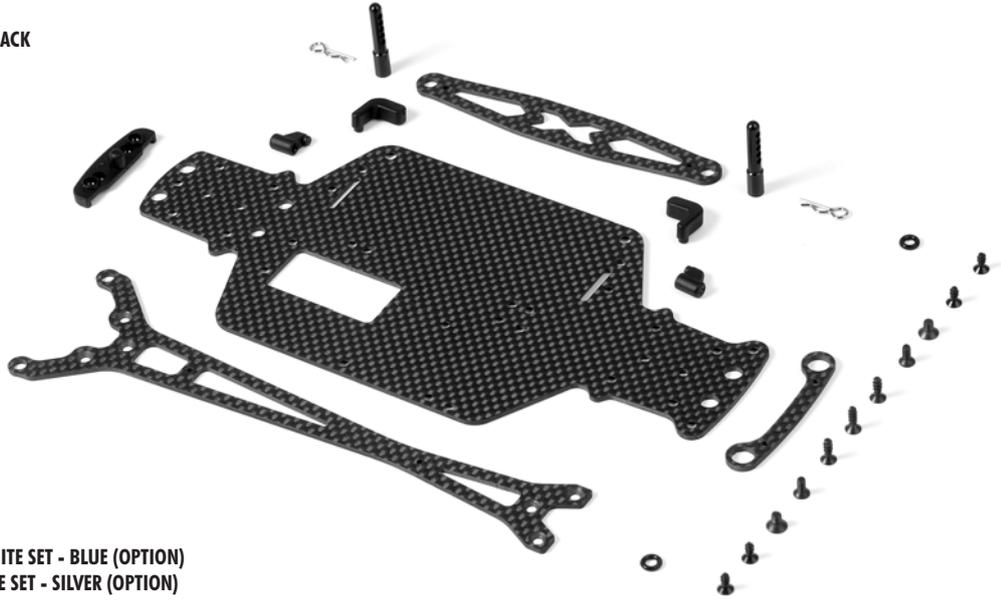
## SUPPLEMENTARY INSTRUCTION SHEET

Use this M18 PRO Supplementary Instruction Sheet along with the standard M18 PRO instruction manual included in the kit. This Supplementary Sheet highlights and explains new updated steps and you should refer to them while building your M18 PRO kit. Each step in this Supplementary Sheet indicates the section to which the updated step refers.

### NEW AND IMPROVED PARTS

All of these parts are new or updated from the previous versions. Each part features its corresponding part number which can be used for re-ordering. You can also refer to the complete exploded views.

#381155-K  
M18 PRO LiPo GRAPHITE SET - BLACK

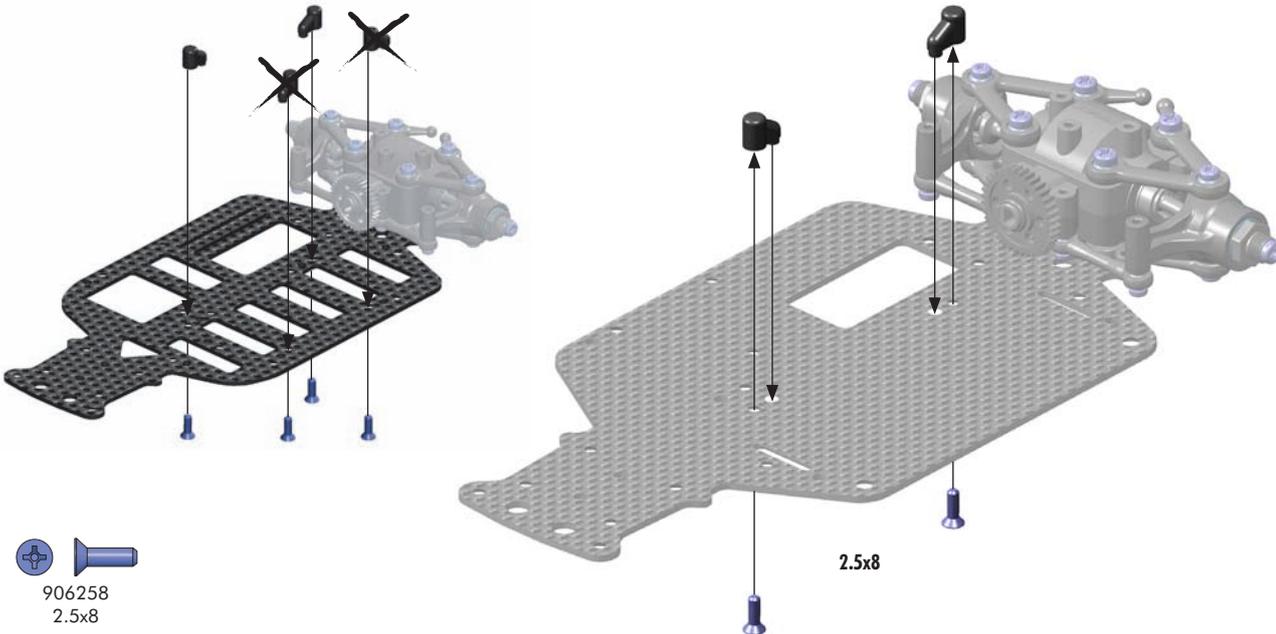


#### OPTION

#381155-B M18 PRO LiPo GRAPHITE SET - BLUE (OPTION)  
#381155 M18 PRO LiPo GRAPHITE SET - SILVER (OPTION)

### 3. REAR SUSPENSION

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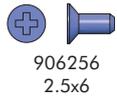
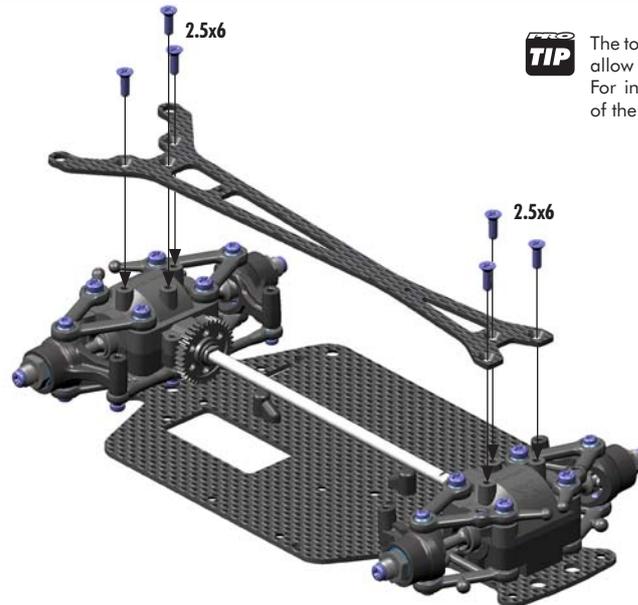
### 4. FRONT SUSPENSION

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## 5. FRONT & REAR FINAL ASSEMBLY

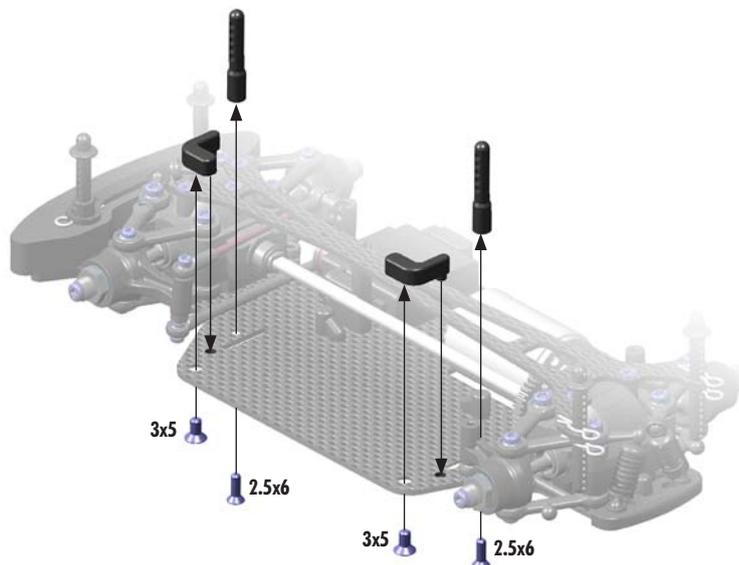
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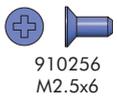
906256  
2.5x6

## 6. FINAL ASSEMBLY

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910305  
M3x5

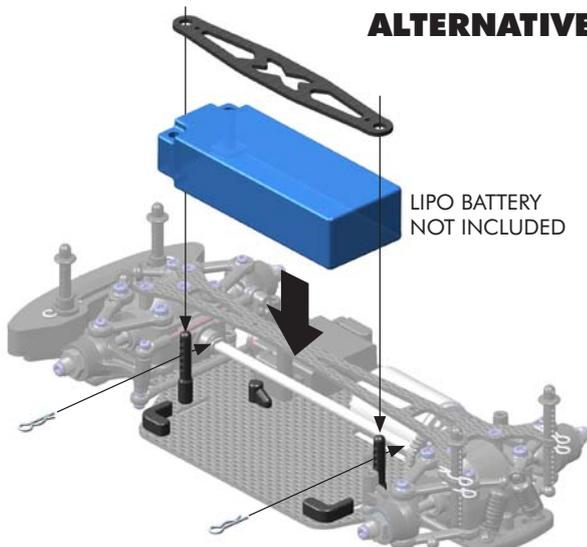


910256  
M2.5x6

## 6. FINAL ASSEMBLY

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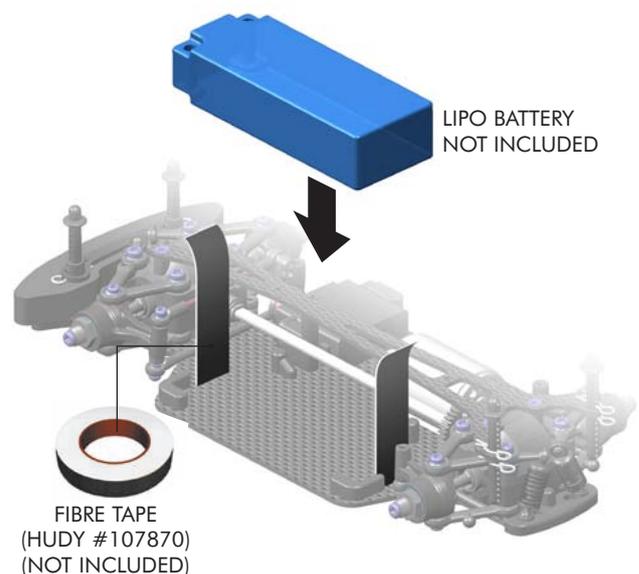
### ALTERNATIVE 1



LIPO BATTERY  
NOT INCLUDED

Place the clip into the appropriate hole to secure the top holder, to prevent the battery from moving.

### ALTERNATIVE 2



LIPO BATTERY  
NOT INCLUDED

FIBRE TAPE  
(HUDY #107870)  
(NOT INCLUDED)

**For special battery size where graphite holder does not fit snugly: combine alternatives 1+2 by taping battery to chassis and also install battery holder with clips in higher holes.**