

# XRAY 808

## #358714 XB808 ALU ONE-PIECE ENGINE MOUNT - SWISS 7075 T6 - HARDCOATED

#358718 XB808 ALU STAND FOR ENGINE MOUNT - NOVAROSS, RB, MAX, JP, SIRIO - HARDCOATED

#358719 XB808 ALU STAND FOR ENGINE MOUNT - PICCO, MEGA, ORION, LRP, OS - HARDCOATED

The XRAY Alu Adjustable Engine Mount provides not only solid engine mounting and easy adjustment, but its unique keyed-mount design allows you to remove and replace the engine without having to re-adjust gear mesh. Adjust the mesh once only!

The engine mount assembly consists of two pieces: the adjustable base which is affixed to the chassis, and the upper mounts which are attached to the engine. The single-piece engine mounts allow easy access to the rear cover of the engine so you do not have to disassemble the mounts at any time.

The 1-pc lower base is universal, with a pair of engine mounts available separately to fit various engines:

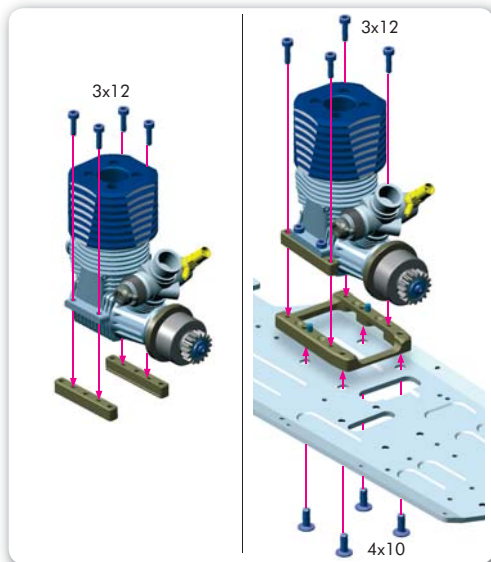
#358718 - for Novarossi/RB/Max/JP/Sirio engines

#358919 - for Picco/Mega/Orion/LRP/OS engines



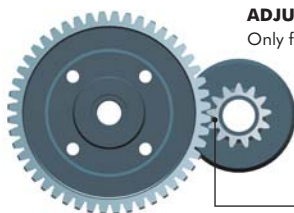
## INSTALLING THE ENGINE:

- 1 Attach the engine to the upper mounts.
- 2 Attach the upper mounts (with the engine) to the lower base.
- 3 Attach the lower base to the chassis, adjust the gear mesh, then tighten the base to the chassis.



### ADJUST THE GEAR MESH

Only for the first time.



DETAIL



Before tightening, make sure that the gear mesh is set properly. For more information about engine adjustment, see the **XRAY 808 Instruction Manual**.

## REMOVING & REINSTALLING THE ENGINE:

- 1 Remove the screws attaching the upper mounts to the base.
- 2 Remove the engine (with the attached upper mounts); the base remains attached to the chassis.
- 3 Perform maintenance on the engine; keep the upper mounts attached to the engine.
- 4 Reinstall the engine. Key the upper mounts to the lower base, install the screws, and then tighten the screws securely.

