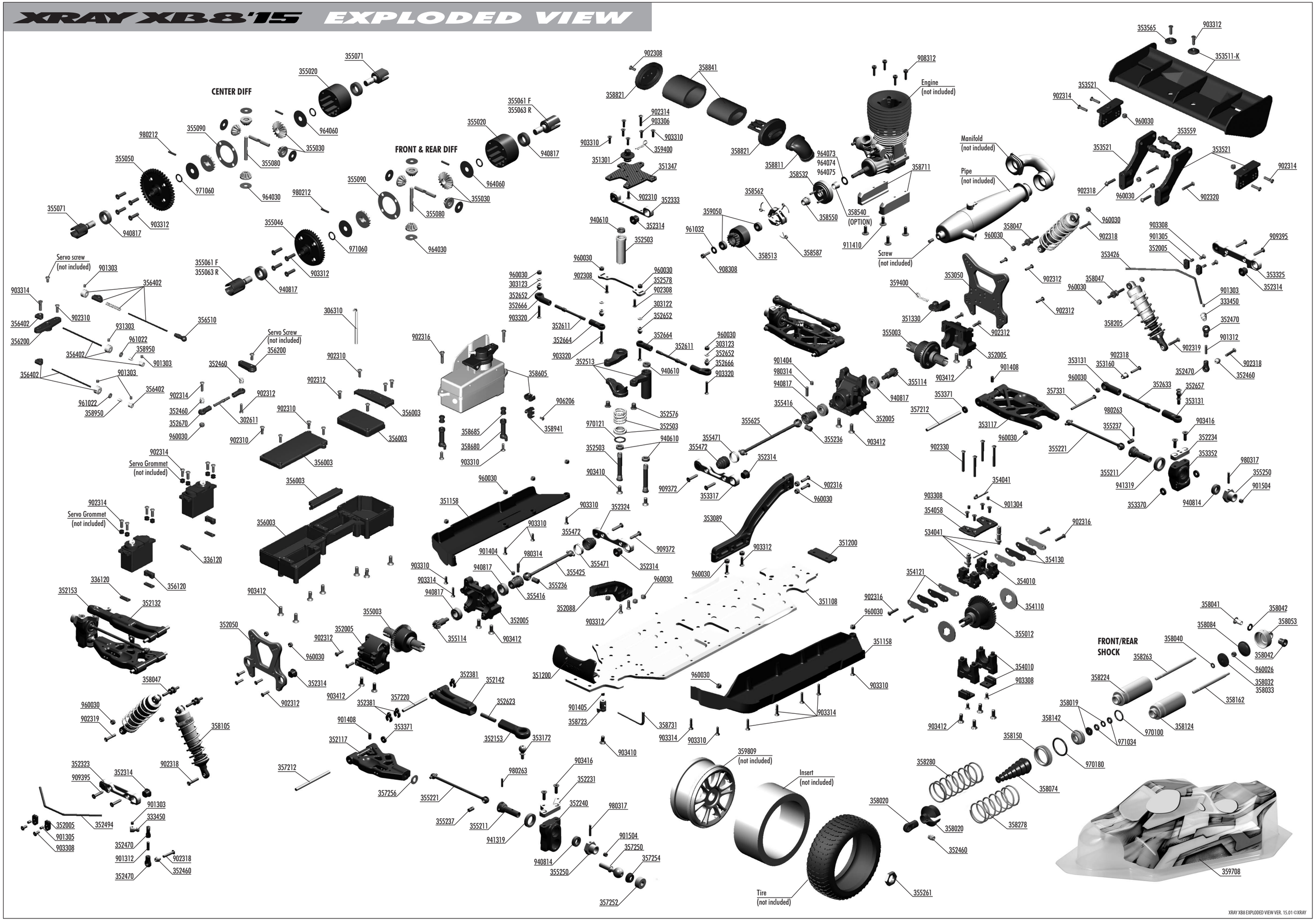XRAY XB8'15 EXPLODED VIEW